

6100

TORSION

FRONT MOUNT LOW HEADROOM

MH

INSTALLATION INSTRUCTIONS AND OWNER'S MANUAL

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IMPORTANT NOTICES!

Wayne-Dalton highly recommends that you read and fully understand the Installation Instructions and Owner's Manual before you attempt this installation.

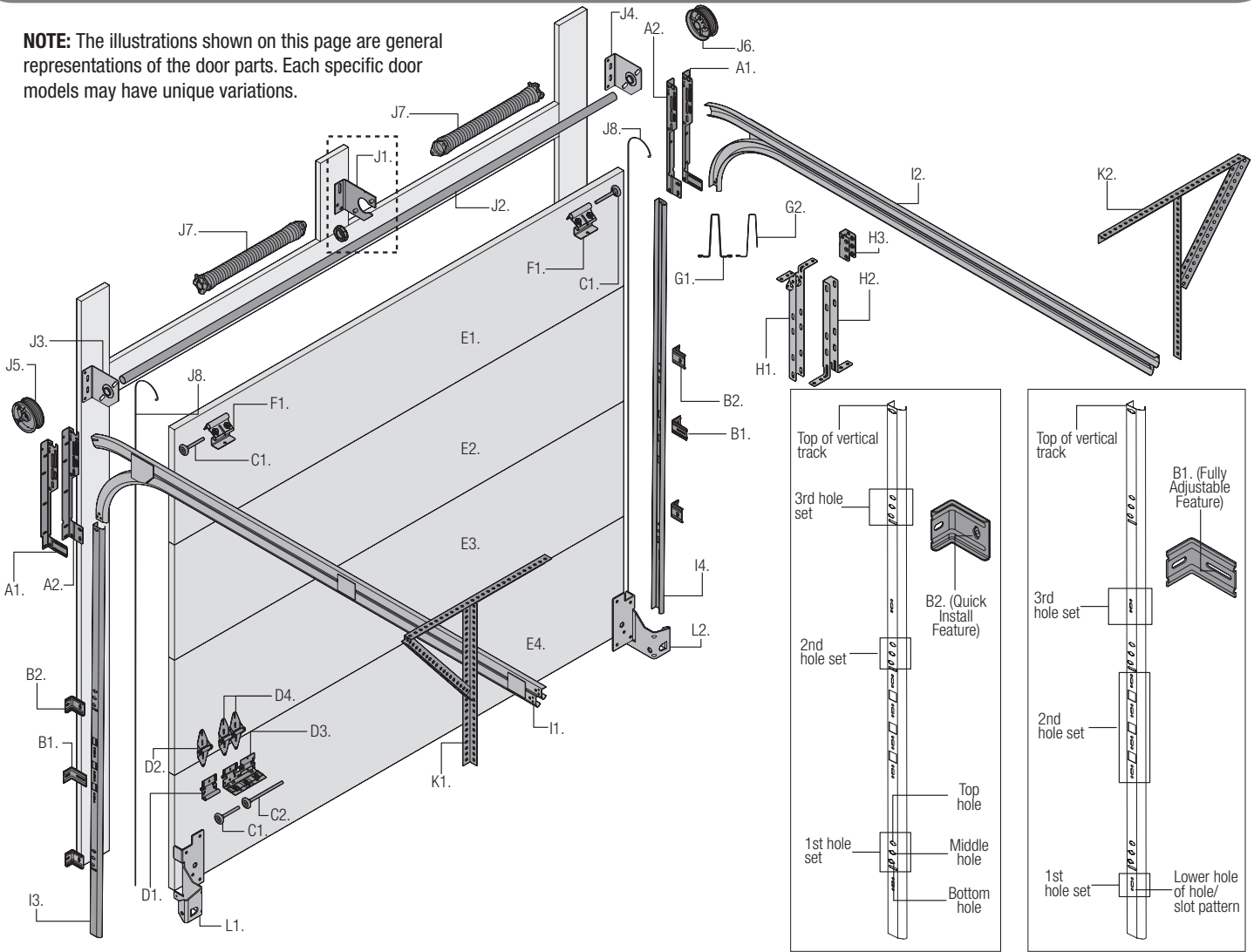
To avoid possible injury, read the enclosed instructions carefully before installing and operating the garage door. Pay close attention to all warnings and notes. After installation is complete, fasten this manual near garage door for easy reference.

The complete Installation Instructions and Owner's Manual are available at no charge from:

Wayne-Dalton, a Division Of Overhead Door Corporation,
P.O. Box 67, Mt. Hope, OH., 44660,
Or Online At www.Wayne-Dalton.com

PARTS BREAKDOWN

NOTE: The illustrations shown on this page are general representations of the door parts. Each specific door models may have unique variations.



A. FLAGANGLES:

- A1. Fully Adjustable (F.A.) Flagangles
- A2. Quick Install (Q.I.) Flagangles

B. JAMB BRACKETS:

- B1. Fully Adjustable (F.A.) Jamb Brackets
- B2. Quick Install (Q.I.) Jamb Brackets

C. TRACK ROLLERS:

- C1. Short Stem Track Rollers
- C2. Long Stem Track Rollers

D. GRADUATED END HINGES:

- D1. Single Graduated End Hinges (S.E.H.), Anti-Pinch
- D2. Single Graduated End Hinges (S.E.H.), Industry Standard
- D3. Double Graduated End Hinges (D.E.H.), Anti-Pinch
- D4. Double Graduated End Hinges (D.E.H.), Industry Standard

E. STACKED SECTIONS:

- E1. Top Section
- E2. Intermediate(s) Section
- E3. Lock Section
- E4. Bottom Section

F. TOP FIXTURE ASSEMBLIES:

- F1. Top Fixture Assemblies

G. STRUT(S):

- G1. Strut (U-shaped)
- G2. Strut (A-symmetrical)

H. DRAWBAR OPERATOR BRACKET (FOR TROLLEY OPERATED DOORS):

- H1. Top Half Drawbar Operator Bracket
- H2. Bottom Half Drawbar Operator Bracket
- H3. Drawbar Operator Bracket Arm

I. TRACKS:

- I1. Left Hand Horizontal Track Assembly
- I2. Right Hand Horizontal Track Assembly
- I3. Left Hand Vertical Track
- I4. Right Hand Vertical Track

J. TORSION SPRING ASSEMBLY:

- J1. Center Bracket Bushing Assembly
- J2. Torsion Shaft
- J3. Left Hand End Bearing Bracket
- J4. Right Hand End Bearing Bracket
- J5. Left Hand Cable Drum
- J6. Right Hand Cable Drum
- J7. Right Hand and Left Hand Torsion Springs (As Required)
- J8. Counterbalance Lift Cables

K. REAR BACK HANGS:

- K1. Left Hand Rear Back Hang Assemblies
- K2. Right Hand Rear Back Hang Assemblies

L. BOTTOM CORNER BRACKETS:

- L1. Left Hand Bottom Corner Bracket
- L2. Right Hand Bottom Corner Bracket

Important Safety Instructions

DEFINITION OF KEY WORDS USED IN THIS MANUAL:

⚠ WARNING

INDICATES A POTENTIALLY HAZARDOUS SITUATION WHICH; IF NOT AVOIDED, COULD RESULT IN SEVERE OR FATAL INJURY.

CAUTION: PROPERTY DAMAGE OR INJURY CAN RESULT FROM FAILURE TO FOLLOW INSTRUCTIONS.

IMPORTANT: REQUIRED STEP FOR SAFE AND PROPER DOOR OPERATION.

NOTE: Information assuring proper installation of the door.

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING INSTALLATION. IF IN QUESTION ABOUT ANY OF THE PROCEDURES, DO NOT PERFORM THE WORK. INSTEAD, HAVE A TRAINED DOOR SYSTEMS TECHNICIAN DO THE INSTALLATION OR REPAIRS.

- READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.**
- Wear protective gloves during installation to avoid possible cuts from sharp metal edges.
- It is always recommended to wear eye protection when using tools, otherwise eye injury could result.
- Avoid installing your new door on windy days. Door could fall during the installation causing severe or fatal injury.
- Doors 12'-0" wide and over should be installed by two persons, to avoid possible injury.
- Operate door only when it is properly adjusted and free from obstructions.
- If a door becomes hard to operate, inoperative or is damaged, immediately have necessary adjustments and/ or repairs made by a trained door system technician using proper tools and instructions.
- DO NOT stand or walk under a moving door, or permit anybody to stand or walk under an electrically operated door.
- DO NOT place fingers or hands into open section joints when closing a door. Use lift handles/ gripping points when operating door manually.
- DO NOT permit children to operate garage door or door controls. Severe or fatal injury could result should the child become entrapped between the door and the floor.
- Due to constant extreme spring tension, do not attempt any adjustment, repair or alteration to any part of the door, especially to springs, spring brackets, bottom corner brackets, fasteners, counterbalance lift cables or supports. To avoid possible severe or fatal injury, have any such work performed by a trained door systems technician using proper tools and instructions.
- On electrically operated doors, pull down ropes must be removed and locks must be removed or made inoperative in the open (unlocked) position.
- Top section of door may need to be reinforced when attaching an electric opener. Check door and/ or opener manufacturer's instructions.
- Visually inspect door and hardware monthly for worn and or broken parts. Check to ensure door operates freely.
- Test electric opener's safety features monthly, following opener manufacturer's instructions.
- NEVER hang tools, bicycles, hoses, clothing or anything else from horizontal tracks. Track systems are not intended or designed to support extra weight.
- This door may not meet the building code wind load requirements in your area. For your safety, you will need to check with your local building official for wind load code requirements and building permit information.

After installation is complete, fasten this manual near the garage door.

IMPORTANT: STAINLESS STEEL OR PT2000 COATED LAG SCREWS MUST BE USED WHEN INSTALLING CENTER BEARING BRACKETS, END BRACKETS, JAMB BRACKETS, DRAWBAR OPERATOR MOUNTING/ SUPPORT BRACKETS AND DISCONNECT BRACKETS ON TREATED LUMBER (PRESERVATIVE-TREATED). STAINLESS STEEL OR PT2000 LAG SCREWS ARE NOT NECESSARY WHEN INSTALLING PRODUCTS ON UN-TREATED LUMBER.

NOTE: It is recommended that 5/16" lag screws are pilot drilled using a 3/16" drill bit, prior to fastening.

IMPORTANT: WHEN INSTALLING 5/16" LAG SCREWS USING AN ELECTRIC DRILL/ DRIVER, THE DRILL/ DRIVERS CLUTCH MUST BE SET TO DELIVER NO MORE THAN 200 IN-LBS OF TORQUE. FASTENER FAILURE COULD OCCUR AT HIGHER SETTINGS.

⚠ WARNING

PRIOR TO WINDING OR MAKING ADJUSTMENTS TO THE SPRINGS, ENSURE YOU'RE WINDING IN THE PROPER DIRECTION AS STATED IN THE INSTALLATION INSTRUCTIONS. OTHERWISE, THE SPRING FITTINGS MAY RELEASE FROM SPRING IF NOT WOUND IN THE PROPER DIRECTION AND COULD RESULT IN SEVERE OR FATAL INJURY.

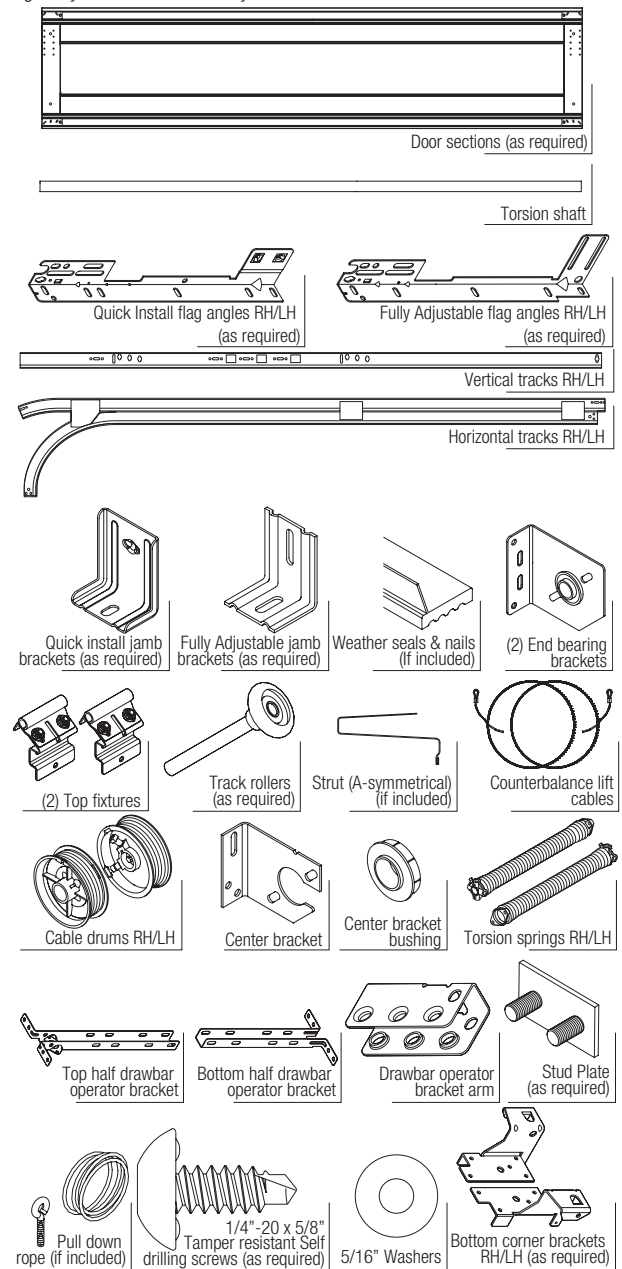
IMPORTANT: RIGHT AND LEFT HAND IS ALWAYS DETERMINED FROM INSIDE THE BUILDING LOOKING OUT.

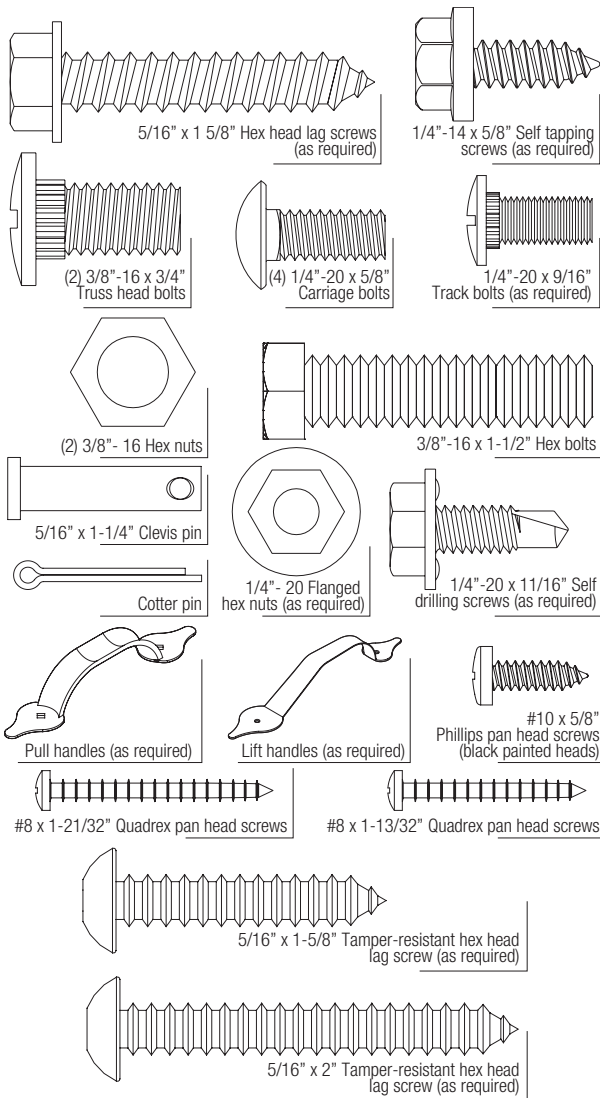
Tools Required

- Power drill
- Drill bits: 1/8", 3/16", 9/32", 7/16", 1/2"
- Ratchet wrench
- Socket driver: 7/16"
- Sockets: 7/16", 1/2", 9/16", 5/8"
- Phillips head screwdriver
- Locking Pliers
- (2) Vice clamps
- Wrenches: 3/8", 7/16", 1/2", 9/16", 5/8"
- 1/4" Torx bit
- Approved winding rods
- Hammer
- Tape measure
- Step Ladder
- Level
- Pencil
- Leather gloves
- Safety glasses

Package Contents

NOTE: Depending on the door model, some parts listed will not be supplied if not required. Rear Back Hangs may not be included with your door.





Door Section Identification

Graduated end and center hinges are always pre-attached at the top of each section (except top section) and the graduated end hinges are stamped for identification, #1, #2, #3, and #4 (#4 only on five section doors). The stamp identifies the stacking sequence of the section. The sequence is always determined by #1 being the bottom section to #3 or #4 being the highest intermediate section. If the stamp on the graduated end hinge is illegible, refer to the section side view illustration. The section side view illustration shows the graduated end hinge profile of all sections, and can also be used to identify each section.

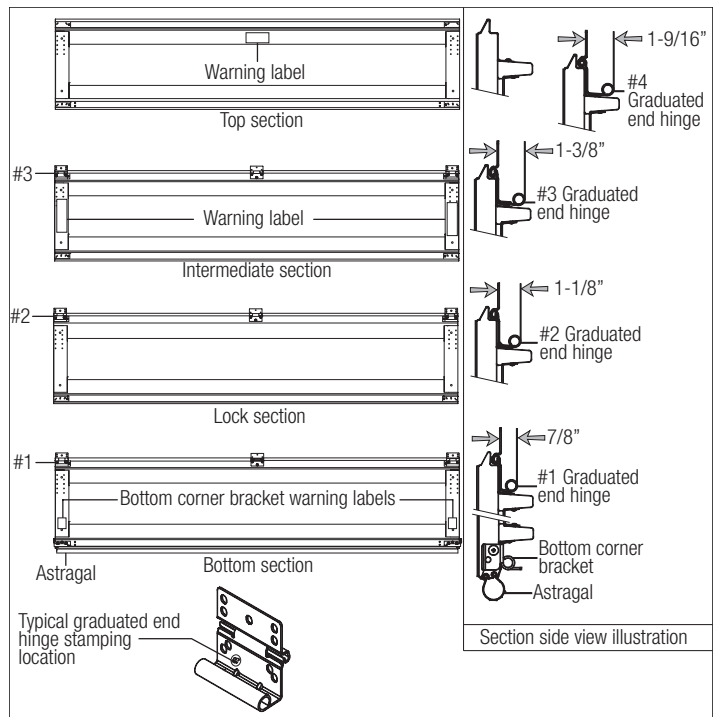
The **BOTTOM SECTION** can be identified by #1 graduated end hinges, the factory attached bottom astragal, the factory attached bottom corner brackets, and by the bottom corner bracket warning labels on each end stile.

The **LOCK SECTION** can be identified by #2 graduated end hinges.

The **INTERMEDIATE SECTION** can be identified by #3 graduated end hinges. The section will have a warning label attached to either the right or left hand end stile.

NOTE: #4 graduated end hinges are used on the fourth section of five section doors.

The **TOP SECTION** can be identified with no pre-installed graduated end or center hinges.



Removing an Existing Door

IMPORTANT: COUNTERBALANCE SPRING TENSION MUST ALWAYS BE RELEASED BEFORE ANY ATTEMPT IS MADE TO START REMOVING AN EXISTING DOOR.

⚠ WARNING

A POWERFUL SPRING RELEASING ITS ENERGY SUDDENLY CAN CAUSE SEVERE OR FATAL INJURY. TO AVOID INJURY, HAVE A TRAINED DOOR SYSTEMS TECHNICIAN, USING PROPER TOOLS AND INSTRUCTIONS, RELEASE THE SPRING TENSION.

For detailed information see supplemental instructions "Removing an Existing Door/ Preparing the Opening". These instructions are not supplied with the door, but are available at no charge from Wayne-Dalton, A Division Of Overhead Door Corporation, P.O. Box 67, Mt. Hope, OH., 44660, or at www.Wayne-Dalton.com.

Preparing the Opening

IMPORTANT: IF YOU JUST REMOVED YOUR EXISTING DOOR OR YOU ARE INSTALLING A NEW DOOR, COMPLETE ALL STEPS IN PREPARING THE OPENING.

To ensure secure mounting of track brackets, side and center brackets, or steel angles to new or retro-fit construction, it is recommended to follow the procedures outlined in DASMA technical data sheets #156, #161 and #164 at www.dasma.com.

The inside perimeter of your garage door opening should be framed with wood jamb and header material. The jambs and header must be securely fastened to sound framing members. It is recommended that 2" x 6" lumber be used. The jambs must be plumb and the header level. The jambs should extend a minimum of 12" (305 mm) above the top of the opening for TorqueMaster® counterbalance systems. For low headroom applications, the jambs should extend to the ceiling height. Minimum side clearance required, from the opening to the wall, is 3-1/2" (89 mm).

IMPORTANT: CLOSELY INSPECT JAMBS, HEADER AND MOUNTING SURFACE. ANY WOOD FOUND NOT TO BE SOUND, MUST BE REPLACED.

For TorqueMaster® counterbalance systems, a suitable mounting surface (2" x 6") must be firmly attached to the wall, above the header at the center of the opening.

NOTE: Drill a 3/16" pilot hole in the mounting surface to avoid splitting the lumber. Do not attach the mounting surface with nails.

WEATHERSTRIPS (MAY NOT BE INCLUDED):

Depending on the size of your door, you may have to cut or trim the weatherstrips (if necessary) to properly fit into the header and jambs.

NOTE: If nailing product at 40°F or below, pre-drilling is required.

NOTE: Do not permanently attach weatherstrips to the header and jambs at this time.

For Quick Install track: For the header, align the weatherstrip with the inside edge of the header and temporarily secure it to the header with equally spaced nails. Starting at either side of the

jamb, fit the weatherstrip up tight against the temporarily attached weatherstrip in the header and flush with the inside edge of the jamb. Temporarily secure the weatherstrip with equally spaced nails. Repeat for other side. This will keep the bottom section from falling out of the opening during installation. Equally space nails approximately 12" to 18" apart.

For Fully Adjustable track: For the header, align the weatherstrip 1/8" to 1/4" inside the header edge, and temporarily secure it to the header with equally spaced nails. Starting at either side of the jamb, fit the weatherstrip up tight against the temporarily attached weatherstrip in the header and 1/8" to 1/4" inside the jamb edge. Temporarily secure the weatherstrip with equally spaced nails. Repeat for other side. This will keep the bottom section from falling out of the opening during installation. Equally space nails approximately 12" to 18" apart.

Headroom requirement: Headroom is defined as the space needed above the top of the door for tracks, springs, etc. to allow the door to open properly. If the door is to be motor operated, 2-1/2" (64 mm) of additional headroom is required.

NOTE: 6" low headroom conversion kit is available for 12" radius only. Contact your local Wayne-Dalton dealer.

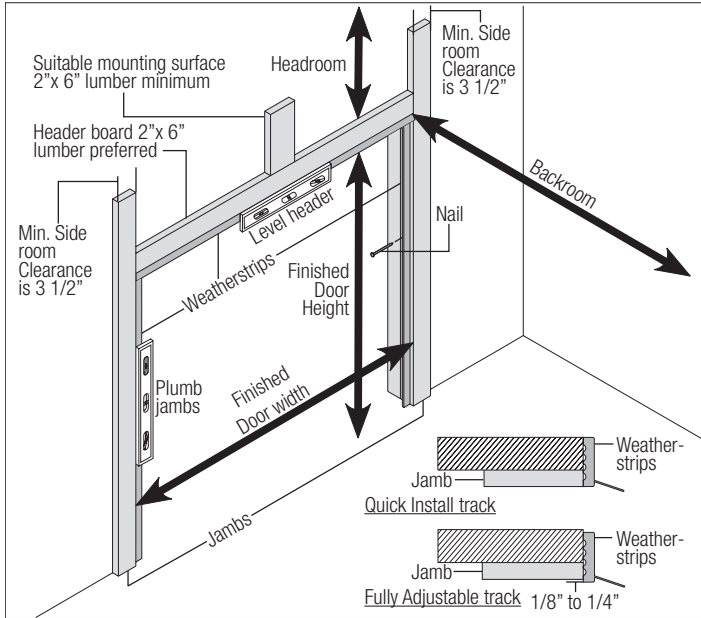
Backroom requirement: Backroom is defined as the distance needed from the opening back into the garage to allow the door to open fully.

BACKROOM REQUIREMENTS

DOOR HEIGHT	TRACK	MANUAL LIFT	MOTOR OPERATED
6'5" to 7'0"	6" Low Headroom	102" (2489 mm)	125" (3175 mm)
7'1" to 8'0"	6" Low Headroom	114" (2794 mm)	137" (3480 mm)

HEADROOM REQUIREMENTS

TRACK TYPE	SPACE NEEDED
6" LHR	9" (229 mm)



INSTALLATION

Before installing your door, be certain that you have read and followed all of the instructions covered in the pre-installation section of this manual. Failure to do so may result in an improperly installed door.

NOTE: Reference TDS 160 for general garage door terminology at www.dasma.com.

1

Quick Install Flag Angles

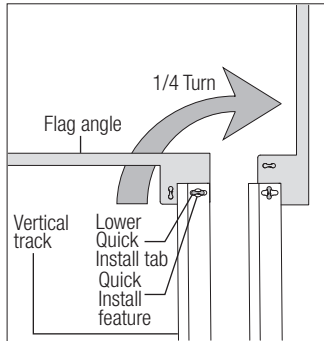
Tools: None

NOTE: If you have Fully Adjustable flag angles, skip this step.

NOTE: If you have riveted track, skip this step.

NOTE: Flag angles are right and left handed.

Place the lower Quick Install tab of the left hand flag angle in the Quick Install feature of the left hand vertical track. Give the flag angle 1/4 turn to lock in place. Repeat for other side.



2

Fully Adjustable Flag Angles

Tools: None

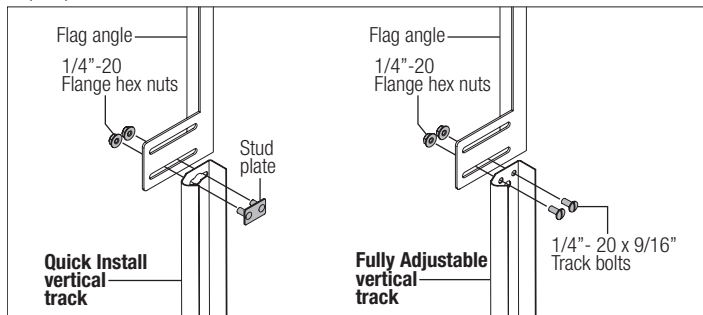
NOTE: If you have Quick Install flag angles, skip this step.

NOTE: If you have riveted track, skip this step.

NOTE: Flag angles are right and left handed.

If you have Quick Install vertical tracks, hand tighten the left hand flag angle to the left hand vertical track using (1) stud plate and (2) 1/4" - 20 flange hex nuts. Repeat for the other side.

If you have Fully Adjustable vertical tracks, hand tighten the left hand flag angle to the left hand vertical track using (2) 1/4"-20 x 9/16" track bolts and (2) 1/4"-20 flange hex nuts. Repeat for other side. Flange nuts will be secured after flag angle spacing is completed in step, Top Section.



3

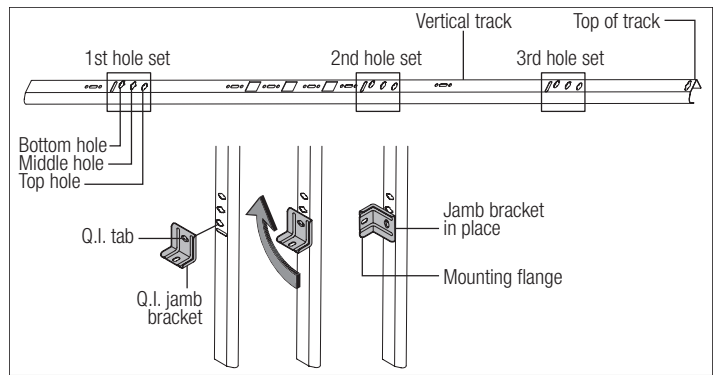
Quick Install Jamb Brackets

Tools: None

NOTE: If you have Fully Adjustable jamb brackets, skip this step.

NOTE: If you have riveted track, skip this step.

Measure the length of the vertical tracks. Using the jamb bracket schedule, determine the placement of the jamb brackets for your door height and track length. To install the jamb brackets, align the Quick Install tab on the Quick Install jamb bracket with the Quick Install feature in the vertical track and turn the bracket perpendicular to the track so the mounting flange is toward the back (flat) leg of the track. Repeat for other side.



JAMB BRACKET SCHEDULE

DOOR HEIGHT	TRACK LENGTH	1ST SET		2ND SET		3RD SET	
		Quantity	Type	Quantity	Type	Quantity	Type
7'0"	76" (1930 mm)	6	B	8	B	NA	
8'0" 4-SEC	88" (2235mm)	7	M	8	B	10	T

B= BOTTOM HOLE, M= MIDDLE HOLE, T= TOP HOLE

4

Fully Adjustable Jamb Brackets

Tools: None

NOTE: If you have Quick Install jamb brackets, skip this step.

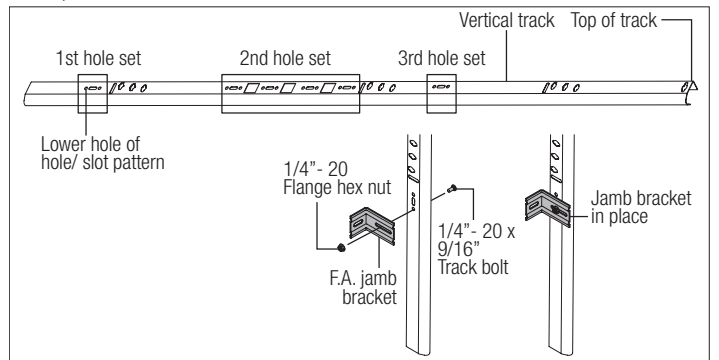
NOTE: If you have riveted track, skip this step.

NOTE: The bottom jamb bracket is always the shortest bracket, while the center jamb bracket is the next tallest. If three jamb brackets per side are included with your door, you will have received a top jamb bracket, which is the tallest.

To attach the bottom jamb bracket, locate lower hole of the hole/ slot pattern of the 1st hole set on the vertical track. Align the slot in the jamb bracket with the lower hole of the hole/ slot pattern. Secure jamb bracket using (1) 1/4"-20 x 9/16" track bolt and (1) 1/4"-20 flange hex nut. Repeat for other side.

Place the center jamb bracket over the lower hole of the hole/ slot pattern that is centered between the bottom jamb bracket and flag angle of the 2nd hole set. Secure jamb bracket using (1) 1/4"-20 x 9/16" track bolt and (1) 1/4"-20 flange hex nut. Repeat for other side.

If a top jamb bracket was included, secure it to vertical track using the lower hole of the hole/ slot pattern in the 3rd hole set and (1) 1/4"-20 x 9/16" track bolt and (1) 1/4"-20 flange hex nut. Repeat for other side.



5

Lift Handles

Tools: Tape Measure, Pencil, Power Drill, 1/16" Drill Bit

NOTE: Refer to door section identification, located in the pre-installation section of this manual or refer to Parts Breakdown on page 2.

Starting with the lock section, measure the width of the center stile which will receive the lift handle(s). Divide that measurement in half and mark a vertical line onto the center of the stile.

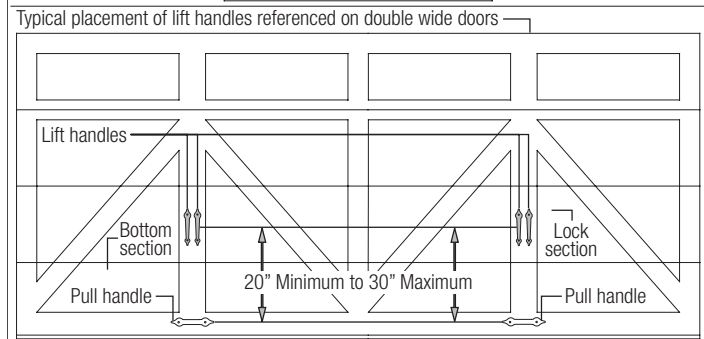
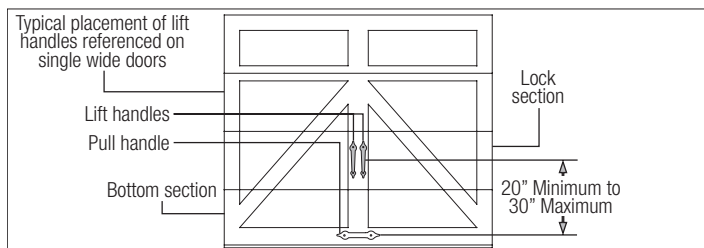
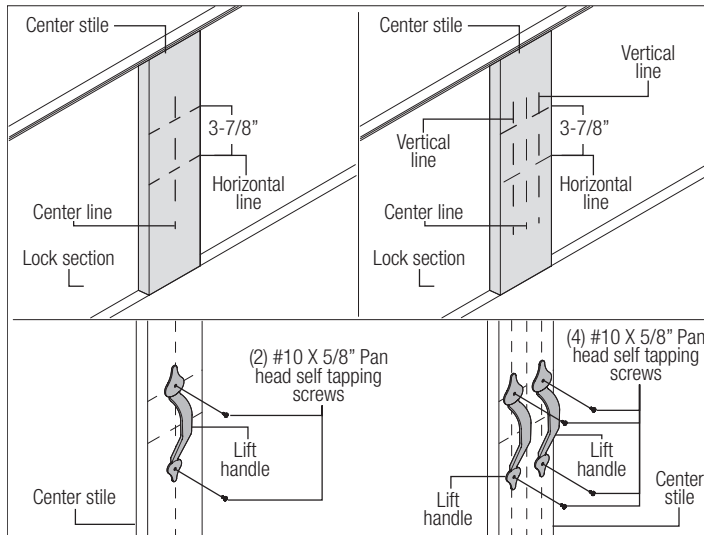
NOTE: If you are installing two lift handles on the center stile, you will need to measure from the edge of the center stile to the center line mark. Divide that measurement in half and draw a second and third vertical line parallel to the previously made center line mark.

Now, measure the height of the panel. Divide that measurement in half and mark a horizontal line, intersecting the vertical line(s) previously marked. Measure up 3 7/8" from the intersecting line(s) and mark another horizontal line.

Use the point(s) where the top horizontal line intersects the vertical line(s) to locate the top hole of the lift handle(s). Using the lift handle as a template, mark this location onto the center stile. Keeping the lift handle aligned with the vertical line, mark the lower lift handle

hole onto the center stile. Drill 1/16" pilot holes at the marked hole locations. Fasten both lift handles to the center stile using #10 X 5/8" pan head self tapping screws.

If the door came with two sets of lift handles repeat the same process for the other lift handles.



6

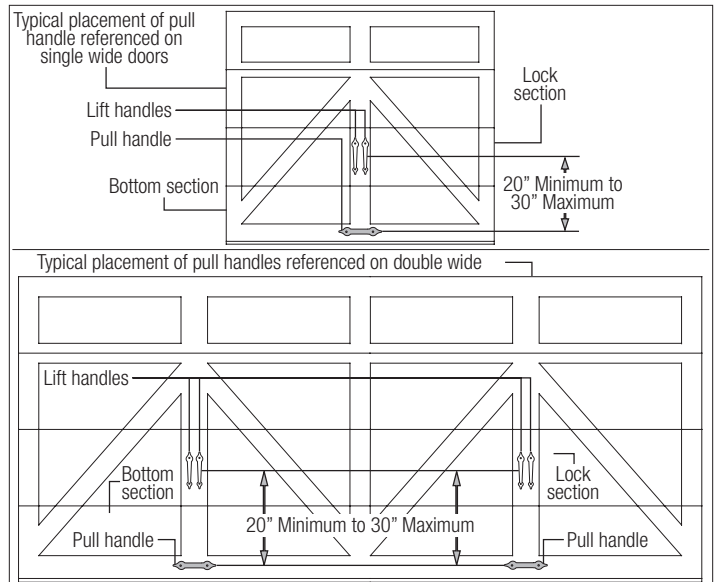
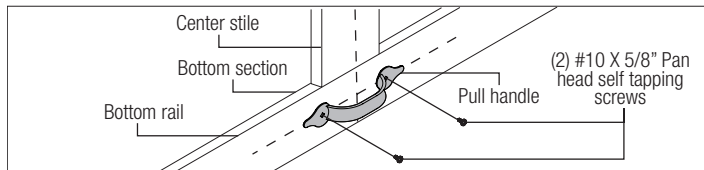
Pull Handles

Tools: Tape Measure, Pencil, Power Drill, 1/16" Drill Bit

Locate and mark the horizontal and vertical center on the bottom rail of the bottom section, on single car doors.

Center the pull handle using the vertical and horizontal lines as referenced on the bottom section rail. Using the pull handle as a template, mark the two hole locations in the pull handle onto the horizontal line of the bottom section rail. Drill 1/16" pilot holes at the marked hole locations. Fasten pull handle(s) using (2) #10 X 5/8" pan head self tapping screws.

If your door came with two pull handles, locate them directly below the lift handles and repeat the installation process.



7

Bottom Corner Brackets

Tools: Power drill, 7/16" Socket driver

NOTE: The bottom section can be identified by the smallest graduated edge hinge of the factory installed graduated edge hinges, see Parts Breakdown on page 2

Locate the left hand bottom corner bracket. Align the bottom corner bracket horizontally with the top edge of the factory attached bottom corner bracket. Also align the bottom corner bracket vertically with the left edge of the bottom section. Attach the bottom corner bracket using (4) 1/4" - 20 x 11/16" self drilling screws and (1) 1/4" - 20 x 5/8" tamper proof screw, as shown.

WARNING

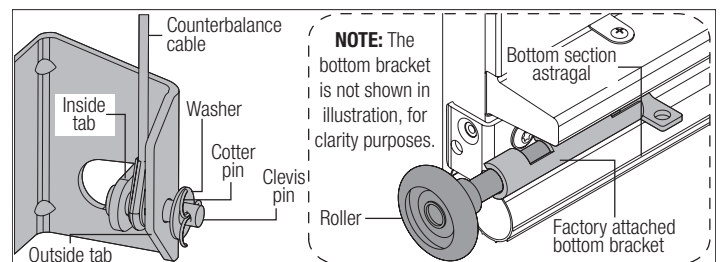
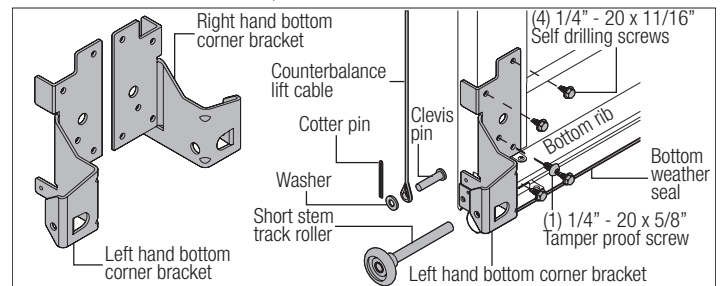
FAILURE TO ENSURE TIGHT FIT OF CABLE LOOP OVER MILFORD PIN COULD RESULT IN COUNTERBALANCE LIFT CABLE COMING OFF THE PIN, ALLOWING THE DOOR TO FALL, POSSIBLY RESULTING IN SEVERE OR FATAL INJURY.

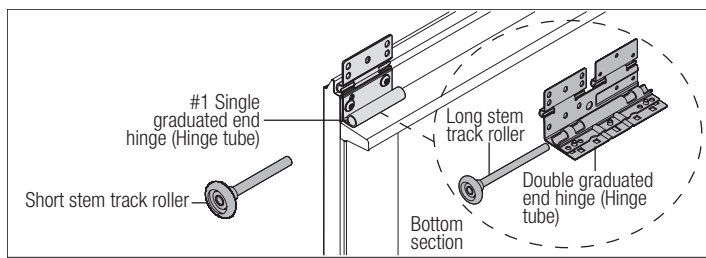
Uncoil the counterbalance cables. Place clevis pin into the inside tab of the bottom corner bracket and slide the cable loop of the counterbalance lift cable onto pin. Continue sliding clevis pin thru the outside tab of the bracket. Place a washer onto mildford pin and secure in place using a cotter pin, as shown.

Insert a short stem track roller into the factory attached bottom corner brackets and another into the #1 graduated end hinges at the top of the bottom section. Repeat for other side.

NOTE: Larger doors will use long stem track rollers with double graduated end hinges.

NOTE: Verify bottom weather seal is aligned with bottom section. If there is more than 1/2" excess weather seal on either side, trim weather seal even with bottom section.

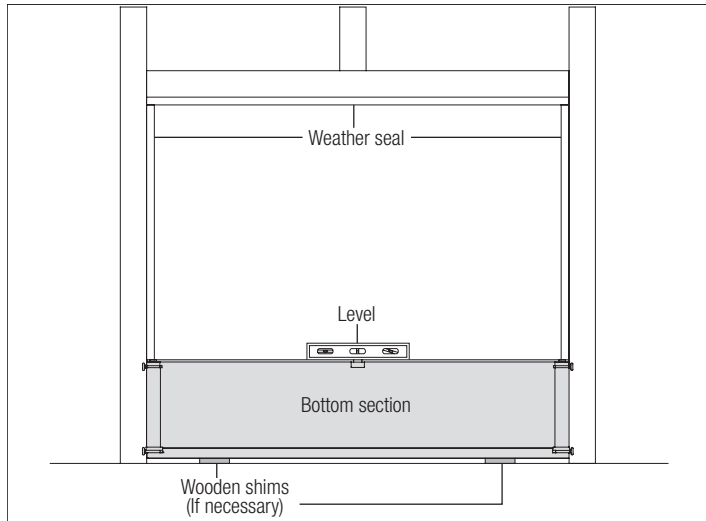




8 Bottom Section

Tools: Level, Wooden shims (if necessary)

Center the bottom section in the door opening. Level the section using wooden shims (if necessary) under the bottom section.



9 Vertical Tracks

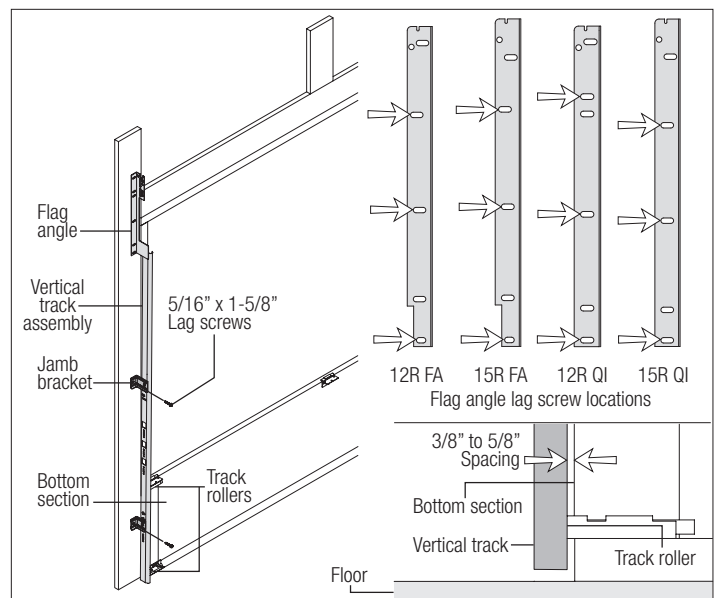
Tools: Power Drill, 3/16" Drill bit, 7/16" Socket driver, Tape measure, Level, Step ladder

IMPORTANT: IF YOUR DOOR IS TO BE INSTALLED PRIOR TO A FINISHING CONSTRUCTION OF THE BUILDING'S FLOOR, THE VERTICAL TRACKS AND THE DOOR BOTTOM SECTION ASSEMBLY SHOULD BE INSTALLED SUCH THAT WHEN THE FLOOR IS CONSTRUCTED, NO DOOR OR TRACK PARTS ARE TRAPPED IN THE FLOOR CONSTRUCTION.

IMPORTANT: THE TOPS OF THE VERTICAL TRACKS MUST BE LEVEL FROM SIDE TO SIDE. IF THE BOTTOM SECTION WAS SHIMMED TO LEVEL IT, THE VERTICAL TRACK ON THE SHIMMED SIDE MUST BE RAISED THE HEIGHT OF THE SHIM.

Position the left hand vertical track assembly over the track rollers of the bottom section. Make sure the counterbalance lift cable is located between the track rollers and the door jamb. Drill 3/16" pilot holes into the door jamb for the lag screws.

Loosely fasten jamb brackets and flag angle to the jamb using 5/16" x 1-5/8" lag screws. Tighten lag screws, securing the bottom jamb bracket to jamb, maintain 3/8" to 5/8" spacing, as shown between the bottom section and vertical track. Hang cable drum assembly over flag angle. Repeat same process for other side.



10 Stacking Sections

Tools: Power drill, 7/16" Socket driver

NOTE: Refer to door section identification, located in the pre-installation section of this manual.

NOTE: The sections can be identified by the graduation of the factory installed graduated end hinges. The smallest graduated end hinge on section should be stacked on top of the bottom section, with each graduated end hinge increasing as the sections are stacked, see Parts Breakdown on page 2.

NOTE: Make sure end and center hinges are flipped down, when stacking another section on top.

Place track rollers into graduated end hinges of remaining sections.

NOTE: Larger doors will use long stem track rollers with double graduated end hinges.

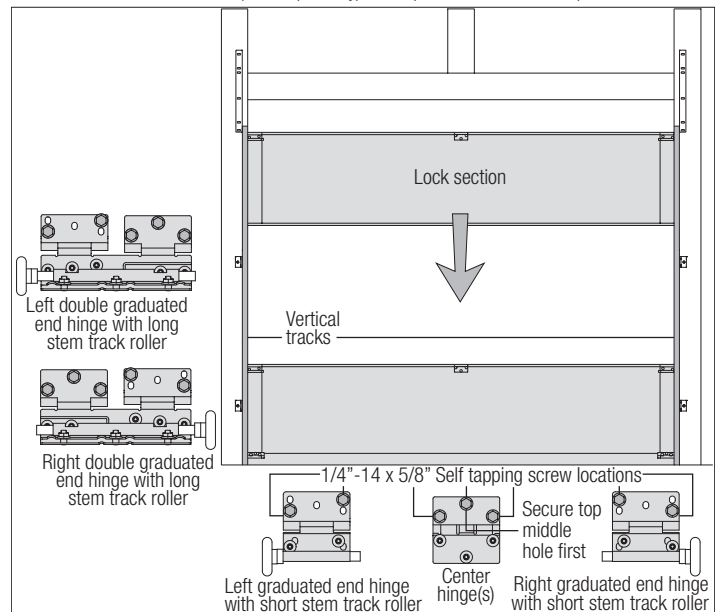
With assistance, lift second section and guide the track rollers into the vertical tracks. Lower section until it is seated against bottom section. Flip hinges up. Fasten center hinge(s) first; then end hinges last using 1/4"-14 x 5/8" self tapping screws.

NOTE: To prevent center hinge leaf(s) from rotating, first secure the top middle hole of the center hinge leaf with one 1/4" - 14 x 5/8" self-tapping screw then secure the other two holes.

Repeat same process for other sections, except top section.

IMPORTANT: PUSH & HOLD THE HINGE LEAFS SECURELY AGAINST THE SECTIONS WHILE SECURING WITH 1/4"-14 X 5/8" SELF TAPPING SCREWS. THERE SHOULD BE NO GAP BETWEEN THE HINGE LEAFS AND THE SECTIONS.

NOTE: Install lock at this time (sold separately). See optional installation step, Side Lock.



11

Top Fixtures

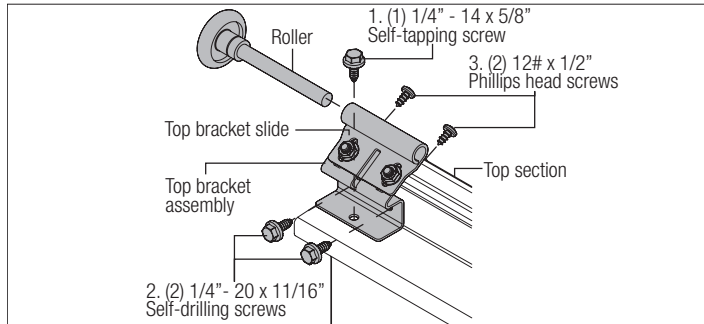
Tools: Power drill, 7/16" Socket driver, Phillips screwdriver

NOTE: The top low headroom brackets come pre-assembled from the factory.

To install the low headroom top brackets, align the edge of top bracket assembly with side edge of top section.

1. Attach one 1/4" - 14 x 5/8" self-tapping screw to the top bracket assembly.
2. Attach two more 1/4" - 20 x 11/16" self-drilling screws to the top bracket assembly.
3. Attach two #12 x 1/2" phillips head screws on the opposite side of top bracket assembly.

The bracket will be adjusted later, in step, Adjusting Top Brackets. Insert a roller into the top bracket slide, as shown. Repeat the same process for the other side.



12

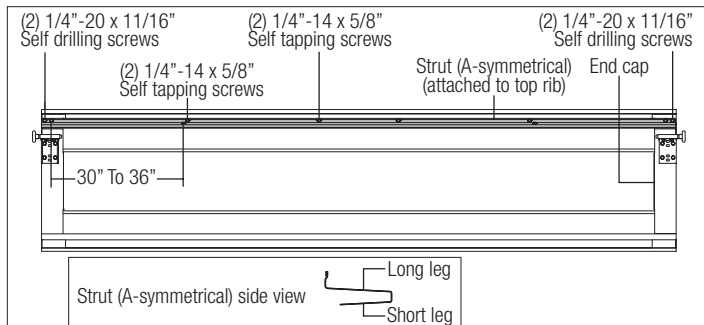
Strut (A-symmetrical)

Tools: Power drill, 7/16" Socket driver, Tape measure

NOTE: If an a-symmetrical strut is supplied, complete this step.

Place the a-symmetrical strut over the top rib of the top door section. Fasten each end of the a-symmetrical strut to the end cap with (2) 1/4"-20 x 11/16" self drilling screws. Fasten both wall and the long leg of the a-symmetrical strut, as shown using (2) 1/4"-14 x 5/8" self tapping screws every 30-36 inches. (Approximately 18 self tapping screws per 18' a-symmetrical strut)

IMPORTANT: WHEN SECURING THE A-SYMMETRICAL STRUT TO THE TOP SECTION, IT IS RECOMMENDED NOT TO INSTALL ANY FASTENERS INTO THE SHORT LEG OF THE A-SYMMETRICAL STRUT.



13

Drawbar Operator Bracket

Tools: Power drill, 7/16" Socket driver, Flat head screwdriver, 7/16" Wrench, Tape measure, Pencil

IMPORTANT: WHEN CONNECTING A DRAWBAR OPERATOR TYPE GARAGE DOOR OPENER TO THIS DOOR, A WAYNE-DALTON OPERATOR/ DRAWBAR OPERATOR BRACKET MUST BE SECURELY ATTACHED TO THE TOP SECTION OF THE DOOR, ALONG WITH ANY STRUT PROVIDED WITH THE DOOR. THE INSTALLATION OF THE DRAWBAR OPERATOR MUST BE ACCORDING TO MANUFACTURER'S INSTRUCTIONS AND FORCE SETTINGS MUST BE ADJUSTED PROPERLY.

Position the drawbar operator bracket arm inside the top portion of the top half of drawbar operator bracket and flush against the back of the top half of drawbar operator bracket. Adjust the top holes in the drawbar operator bracket arm with the two upper holes in the top half of drawbar operator bracket.

Fasten both the drawbar operator bracket arm and the top half of drawbar operator bracket together using (2) 1/4"-20 x 9/16" track bolts and (2) 1/4"-20 flange hex nuts.

Slide the bottom half of drawbar operator bracket inside the top half of drawbar operator bracket. Adjust the both the top and bottom halves of drawbar operator brackets out against the top and bottom rib of the top section. Loosely fasten both the top and bottom halves of drawbar operator brackets together using (4) 1/4"-20 x 9/16" track bolts and (4) 1/4"-20 flange hex nuts.

NOTE: Install the 1/4"-20 x 9/16" track bolts and the 1/4"-20 flange hex nuts as far apart as possible, when positioning both the top and bottom halves of drawbar operator brackets together.

NOTE: For retro fit applications, the drawbar operator bracket assembly must be aligned with an existing drawbar operator.

Now, locate the center of the top section and align the center of the holes in the drawbar operator bracket assembly with the top section center line. Align the drawbar operator bracket assembly vertically.

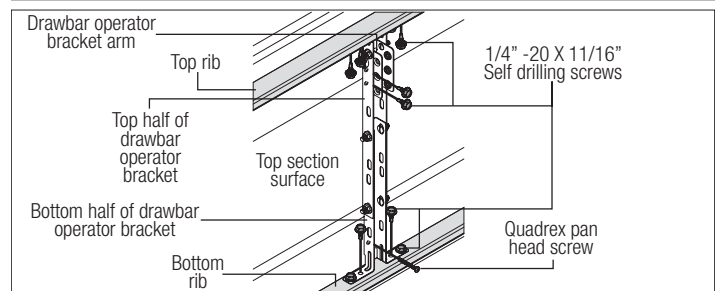
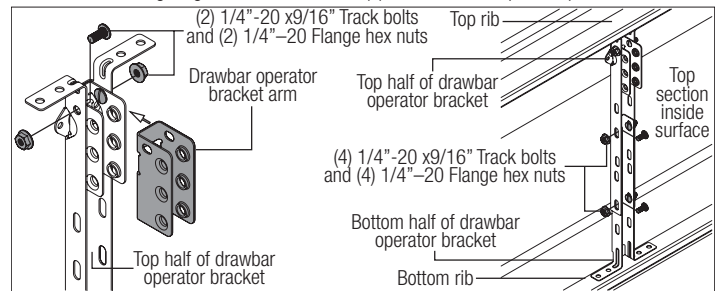
First, secure the back of the drawbar operator bracket assembly to the top section inside surface using (2) 1/4"-20 x 11/16" self drilling screws. Next, secure the drawbar operator bracket assembly to the top and bottom ribs of the top section using (8) 1/4"-20 x 11/16" self drilling screws. Now, tighten all previously installed 1/4"-20 x 9/16" track bolts and 1/4"-20 flange hex nuts.

Secure the drawbar operator bracket assembly to the top section using (1) quadrex pan head screw.

NOTE: If you have 7'0" door height and your door width is less than or equal to 16'0", use (1) #8 x 1 21/32" quadrex pan head screw.

NOTE: If you have 7'0" door height and your door width is greater than 16'0", use (1) #8 x 1 13/32" quadrex pan head screw.

NOTE: For door heights greater than 7'0", use (1) #8 x 1 13/32" quadrex pan head screw.



14

Top Section

Tools: Hammer, Step ladder, Tape measure

Place the top section in the opening. Temporarily secure the top section by driving a nail into the header near the center of the door and bending it over the top section. Now, flip up the graduated end and center hinge leaves, hold tight against section, and fasten center hinges first and end hinges last (refer to step, Stacking Sections). Vertical track alignment is critical. Position flag angle between 1-11/16" (43 mm) to 1-3/4" (44 mm) from the edge of the door; tighten the bottom lag screw. Flag angles must be parallel to the door sections. Repeat same process for other side.

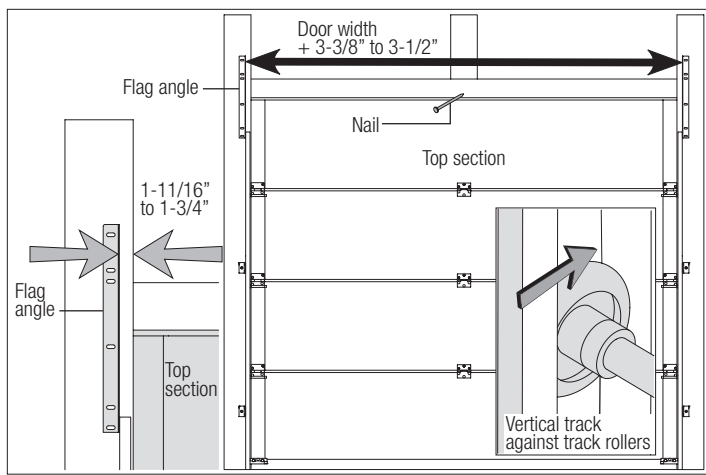
IMPORTANT: THE DIMENSION BETWEEN THE FLAG ANGLES MUST BE DOOR WIDTH PLUS 3-3/8" (86MM) TO 3-1/2" (89 MM) FOR SMOOTH, SAFE DOOR OPERATION.

FOR QUICK INSTALL TRACK:

Complete the vertical track installation by securing the jamb bracket(s) and tightening the other lag screws. Repeat for other side.

FOR FULLY ADJUSTABLE TRACK:

Complete the vertical track installation by securing the jamb bracket(s) and tightening the other lag screws. Push the vertical track against the track rollers so that the track rollers are touching the deepest part of the curved side of the track; tighten all the track bolts and nuts. Repeat for other side.



15

Horizontal Tracks/Q.I Flag Angles

Tools: Ratchet wrench, 9/16" Socket, 9/16" Wrench, level, Step ladder

NOTE: If you have Quick Install flag angles, complete this step.

To install horizontal track, place the top rail end over the top track roller of the top section. Align key slot of the bottom rail end of horizontal track with the Quick Install tab of the flag angle. Push curved portion of horizontal track down to lock in place.

WARNING

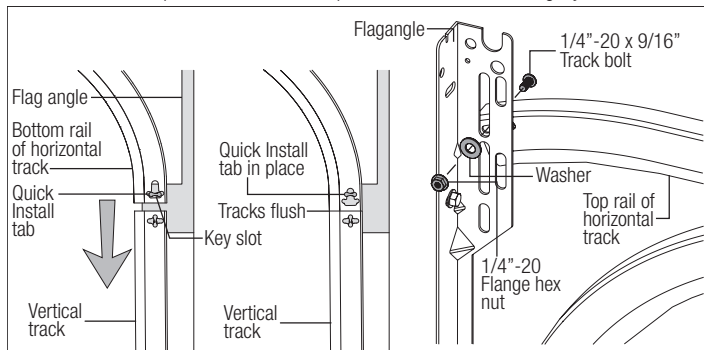
DO NOT RAISE DOOR UNTIL HORIZONTAL TRACKS ARE SECURED AT REAR, AS OUTLINED IN STEP, REAR BACK HANGS, OR DOOR COULD FALL FROM OVERHEAD POSITION CAUSING SEVERE OR FATAL INJURY.

Level the horizontal track assembly and bolt the top rail of the horizontal track to the encountered slot in the flag angle using (1) 1/4"-20 x 9/16" track bolt, (1) 1/4"-20 flange hex nut and (1) 5/16" washer. Repeat for other side.

Remove the nail that was temporarily holding the top section in place, installed in step, Top Section.

IMPORTANT: FAILURE TO REMOVE NAIL BEFORE ATTEMPTING TO RAISE DOOR COULD CAUSE PERMANENT DAMAGE TO TOP SECTION.

NOTE: If an iDrive® opener will be installed, position horizontal tracks slightly above level.



16

Horizontal Tracks/F.A. Flag Angles

Tools: Ratchet wrench, 7/16" Socket, 9/16" Socket, 9/16" Wrench, level, Step ladder, Flat tip screwdriver

NOTE: If you have Fully Adjustable flag angles, complete this step.

To install horizontal track, place the top rail end over the top track roller of the top section. Align the bottom rail end of the horizontal track with the top of the vertical track. If you have Quick Install horizontal track, tighten the bottom rail of the horizontal track to the flag angle with (1) stud plate and (2) 1/4"-20 flange hex nuts. If you have Universal horizontal track, tighten the bottom rail of the horizontal track to the flag angle with (2) 1/4"-20 x 9/16" track bolts and (2) 1/4"-20 flange hex nuts.

WARNING

DO NOT RAISE DOOR UNTIL HORIZONTAL TRACKS ARE SECURED AT REAR, AS OUTLINED IN STEP, REAR BACK HANGS, OR DOOR COULD FALL FROM OVERHEAD POSITION CAUSING SEVERE OR FATAL INJURY.

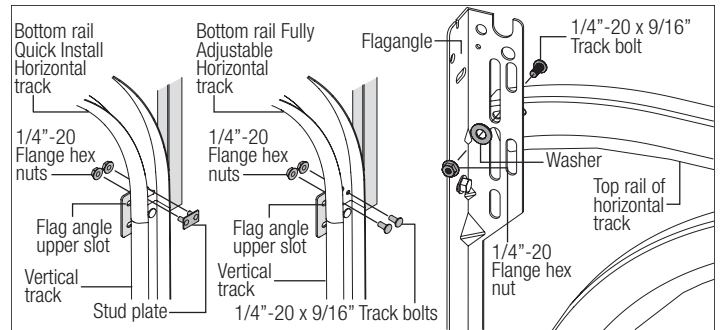
Level the horizontal track assembly and bolt the top rail of the horizontal track to the encountered slot in the flag angle using (1) 1/4"-20 x 9/16" track bolt, (1) 1/4"-20 flange hex nut and (1) 5/16" washer. Repeat for other side.

Remove the nail that was temporarily holding the top section in place, installed in step, Top

Section.

IMPORTANT: FAILURE TO REMOVE NAIL BEFORE ATTEMPTING TO RAISE DOOR COULD CAUSE PERMANENT DAMAGE TO TOP SECTION.

NOTE: If an iDrive® opener will be installed, position horizontal tracks slightly above level.



17

Adjusting Top Fixtures

Tools: 7/16" Wrench, Step ladder

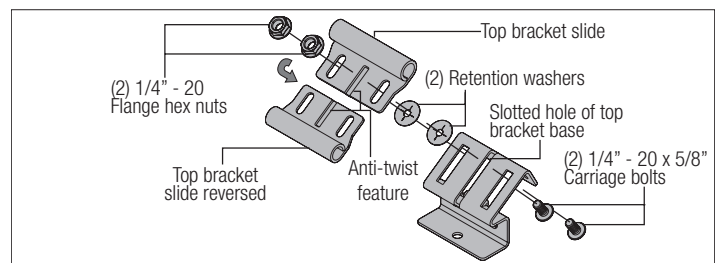
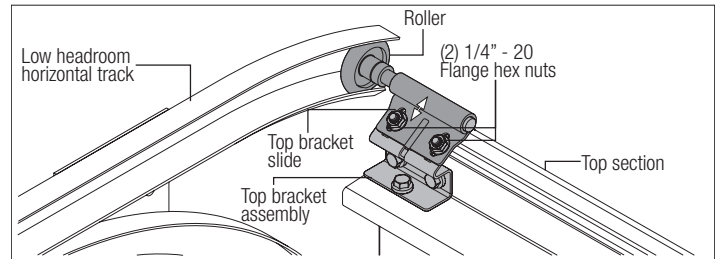
With horizontal tracks installed, you can now adjust the LHR top brackets.

NOTE: Depending on your application, you may need to reverse the top bracket slide for more adjustment, if needed, prior to securing it to the top bracket base.

TO ADJUST THE TOP BRACKET SLIDES: Loosen the (2) 1/4"-20 flange hex nuts (if necessary) and vertically align the top section of the door with the lower sections. Once aligned, position the top bracket slide, out against the horizontal track. Maintaining the slide's position, tighten the (2) 1/4"-20 flange hex nuts to secure the top bracket slide to the top bracket base. Repeat for other side.

TO REVERSE THE TOP BRACKET SLIDES (IF NEEDED): Remove the two 1/4" - 20 x 5/8" carriage bolts, two retention washers and two 1/4" - 20 flanged hex nuts. Flip the top bracket slide in the opposite direction. Loosely fasten the top bracket slide to the bracket using two 1/4" - 20 x 5/8" carriage bolts, two retention washers and two 1/4" - 20 flanged hex nuts, as shown.

NOTE: The retention washers must be fully seated against the top bracket base to ensure the anti-twist feature on the top bracket slide engages in the slotted hole in the top bracket base.



18

End Bearing Brackets

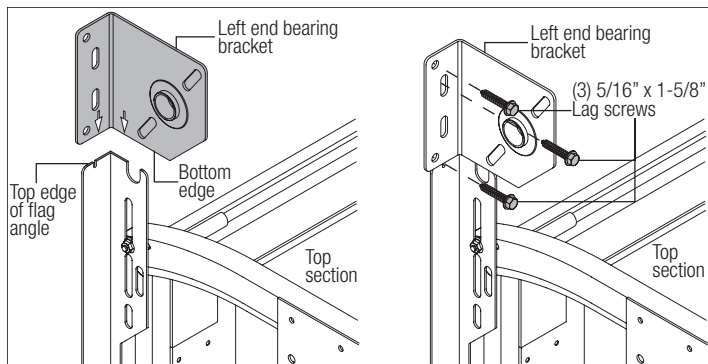
Tools: Step ladder, Power drill, 7/16" Socket driver

NOTE: Right and left hand is always determined from inside the garage looking out.

End bearing brackets are right and left hand. Align the bottom edge of left end bearing bracket with the top edge of the flag angle. Maintaining this alignment, also align the right edge of the end bearing bracket with the right edge of the flag angle.

Secure the end bearing bracket to the jamb using (3) 5/16" x 1-5/8" lag screws, as shown.

Repeat same process for the other side.



19

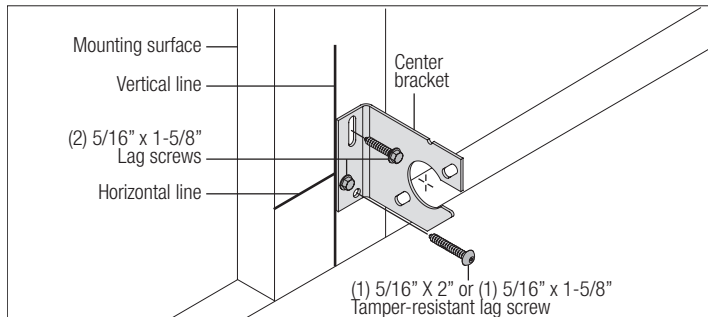
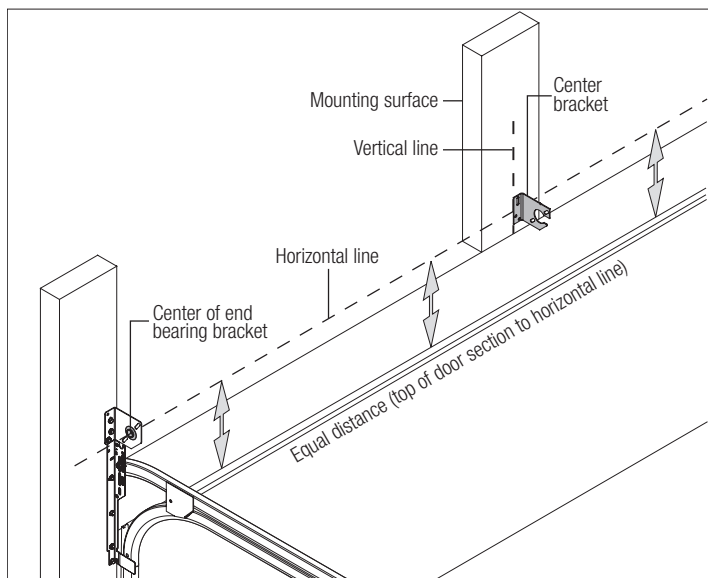
Center Bracket Bushing Assembly

Tools: Step ladder, Power drill, 7/16" Socket driver, 1/4" Torx bit, Level, Tape measure, Pencil

Locate the center of the door. Mark a vertical pencil line on the mounting surface above the door, at the center. Measure from the center of the bearing, in one of the end bearing brackets, downwards, to the top of the door. Using that measurement, measure that distance upwards from the top of the door to the mounting surface and mark a horizontal pencil line which intersects the vertical pencil line. Align the edge of the center bracket with the vertical pencil line and the center of the center bracket with the horizontal pencil line; this is to ensure the torsion shaft is level between the center and end bearing brackets.

Attach the center bracket to the mounting surface, using (2) 5/16" x 1-5/8" lag screws and (1) 5/16" x 2" tamper-resistant lag screw.

IMPORTANT: USE A 5/16" X 1-5/8" TAMPER-RESISTANT LAG SCREW INSTEAD OF THE 5/16" X 2" TAMPER-RESISTANT LAG SCREW IF MOUNTING SURFACE IS MOUNTED OVER MASONRY. TAMPER-RESISTANT LAG SCREW MUST BE ATTACHED THROUGH THE BOTTOM HOLE OF THE CENTER BEARING BRACKET.



20

Torsion Spring Assembly

Tools: Step Ladder

IMPORTANT: RIGHT AND LEFT HAND IS ALWAYS DETERMINED FROM INSIDE THE BUILDING LOOKING OUT.

NOTE: Identify the torsion springs provided as either right hand wound (red winding cone), which goes on the RIGHT HAND SIDE or left hand wound (black winding cone), which goes on the LEFT HAND SIDE.

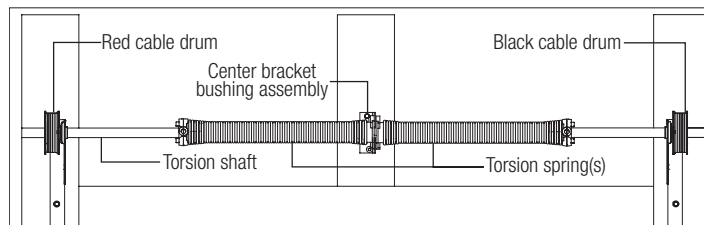
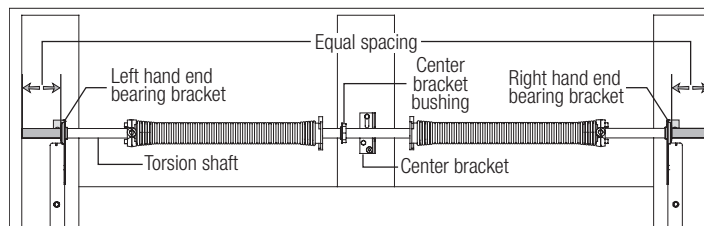
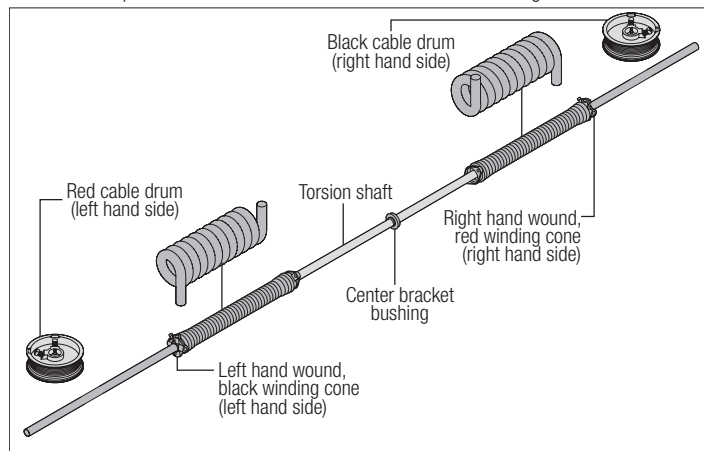
Facing the inside of the door, lay the torsion shaft on the floor. Lay the torsion spring with the black winding cone and the red cable drum at the left end of the torsion shaft. Lay the torsion spring with the red winding cone and the black cable drum at the right end of the torsion shaft.

NOTE: The set screws used on all torsion winding cones and cable drums are now colored red. DO NOT identify right and left hand by the set screw color.

Slide the center bracket bushing onto the torsion shaft followed by the torsion springs and cable drums.

IMPORTANT: THE CENTER BRACKET BUSHING, TORSION SPRINGS, AND CABLE DRUMS MUST BE POSITIONED, AS SHOWN.

With assistance, pick up the torsion spring assembly and slide one end of the torsion shaft through one end bearing bracket. Lay the middle of the torsion shaft into the center bracket. Slide the other end of the torsion shaft into the other end bearing bracket. Position the torsion shaft so that equal amounts of the shaft extend from each end bearing brackets.



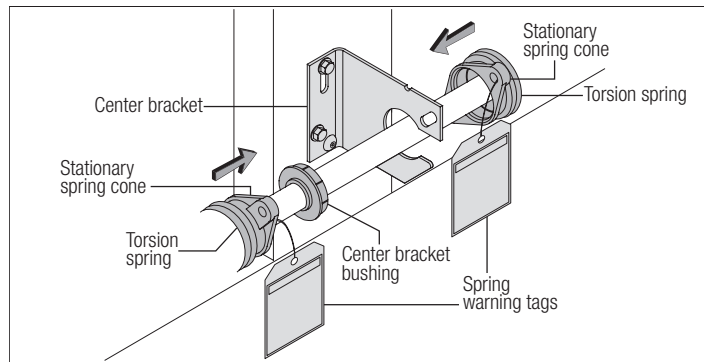
21

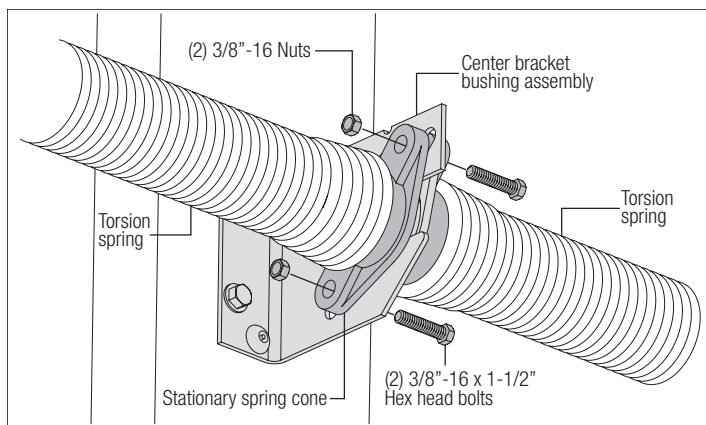
Torsion Spring Attachment

Tools: Step Ladder, 1/2" Wrench

Slide the center bracket bushing into the center bracket. Align the stationary spring cone(s) with the holes in the center bracket bushing assembly. Secure the torsion spring(s) to the center bracket bushing assembly with (2) 3/8" - 16 x 1-1/2" hex head bolts and (2) 3/8" - 16 nuts.

IMPORTANT: THE SPRING WARNING TAG(S) SUPPLIED MUST BE SECURELY ATTACHED TO THE STATIONARY SPRING CONE(S) IN PLAIN VIEW. SHOULD A REPLACEMENT SPRING WARNING TAG BE REQUIRED, CONTACT WAYNE-DALTON FOR FREE REPLACEMENTS.





22

Counterbalance Lift Cables

Tools: Step Ladder, Locking Pliers, 3/8" Wrench

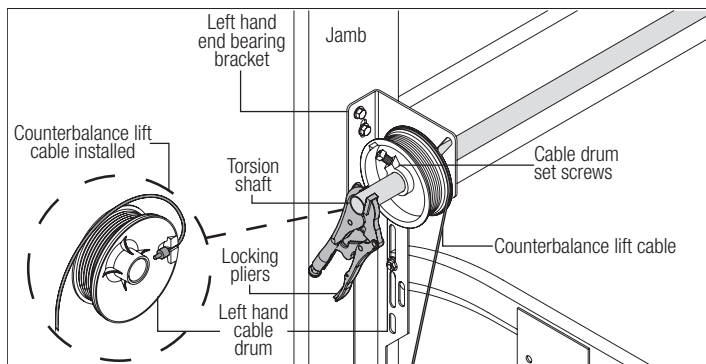
Starting on the left hand side, thread the counterbalance lift cable up and around the front side of the left hand cable drum.

IMPORTANT: VERIFY THAT THERE ARE NO COUNTERBALANCE LIFT CABLE OBSTRUCTIONS.

Hook the counterbalance lift cable into the left hand cable drum. Slide the left hand cable drum onto the torsion shaft and up against the left hand end bearing bracket. Counterbalance lift cable should terminate at the 9 o'clock position. Tighten the (2) set screws in the cable drum to 14-15 ft. lbs. of torque (once set screws contact the shaft, tighten set screws one full turn). Rotate the left hand drum and torsion shaft until counterbalance lift cable is taut. Now attach locking pliers to the torsion shaft and brace locking pliers up against the jamb to keep counterbalance lift cable taut.

Repeat for right hand side.

IMPORTANT: INSPECT EACH COUNTERBALANCE LIFT CABLES MAKING SURE THEY ARE SEATED PROPERLY ONTO THE CABLE DRUMS AND THAT BOTH COUNTERBALANCE LIFT CABLES HAVE EQUAL TENSION.



23

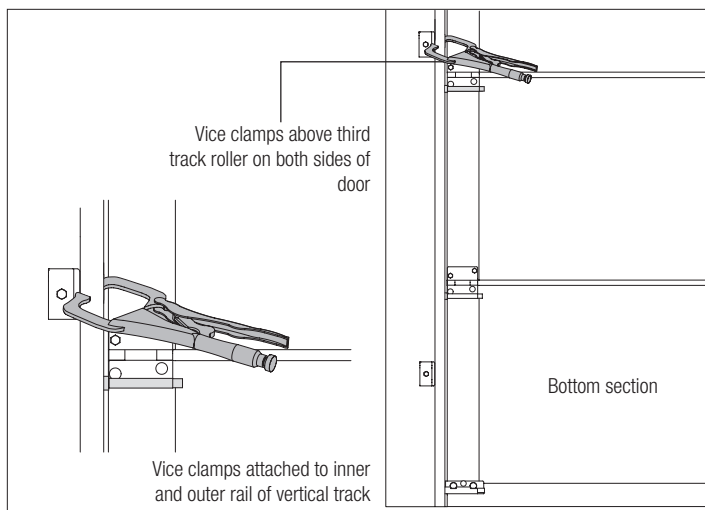
Securing Door For Spring Winding(s)

Tools: Vice Clamps

With the door in the fully closed position, place vice clamps onto both vertical tracks just above the third track roller. This is to prevent the garage door from rising while winding springs.

WARNING

FAILURE TO PLACE VICE CLAMPS ONTO VERTICAL TRACK CAN ALLOW DOOR TO RAISE AND CAUSE SEVERE OR FATAL INJURY.



24

Winding Springs

Tools: Step Ladder, Approved winding bars, 3/8" Wrench

Position a ladder slightly to the side of the spring so that the winding cone is easily accessible, and so your body is not directly in line with the winding bars.

Check the label attached to the spring warning tag for the required number of complete turns to balance your door.

Door Height	Approximate Spring Turns
6'0"	6-7/8 Turns
6'3"	7-1/8 Turns
6'5"	7-1/4
6'6"	7-3/8 Turns
6'8"	7-1/2
6'9"	7-5/8 Turns
7'0"	7-7/8 Turns
7'3"	8 Turns
7'6"	8-1/4 Turns
7'9"	8-1/2 Turns
8'0"	8-3/4 Turns

WARNING

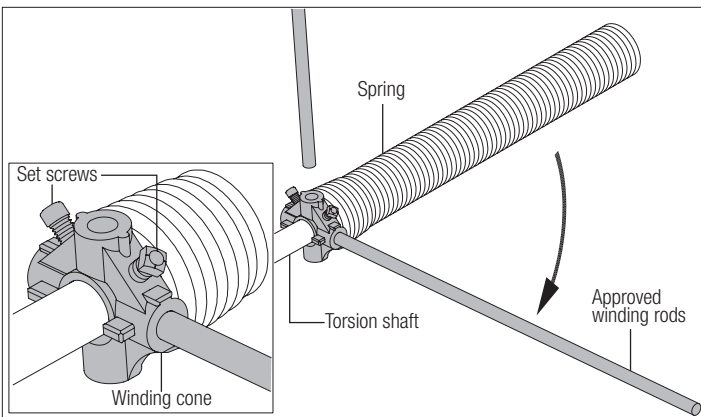
PRIOR TO WINDING OR MAKING ADJUSTMENTS TO THE SPRINGS, ENSURE YOU'RE WINDING IN THE PROPER DIRECTION AS STATED IN THE INSTALLATION INSTRUCTIONS. OTHERWISE THE SPRING FITTINGS MAY RELEASE FROM SPRING IF NOT WOUND IN THE PROPER DIRECTION AND COULD RESULT IN SEVERE OR FATAL INJURY.

Alternately inserting the winding rods into the holes of the springs winding cone, rotate the winding cone downward toward the floor, 1/4 turn at a time, until the required number of complete turns for your door height is achieved. As the last 1/8 to 1/4 turn is achieved, securely hold the winding rod while tightening both set screws in the winding cone to 14-15 ft. lbs. of torque (once set screws contact the torsion shaft, tighten screws one full turn).

Carefully remove winding rod from winding cone. Repeat for the opposite spring. While holding the door down to prevent it from raising unexpectedly in the event the spring(s) were over-wound, carefully remove the locking pliers from the torsion shaft and vertical tracks.

Adjustments to the number of turns stated may be necessary. If door rises off floor under spring tension alone, reduce spring tension until door rests on the floor. If the door is hard to rise or drifts down on its own, add spring tension.

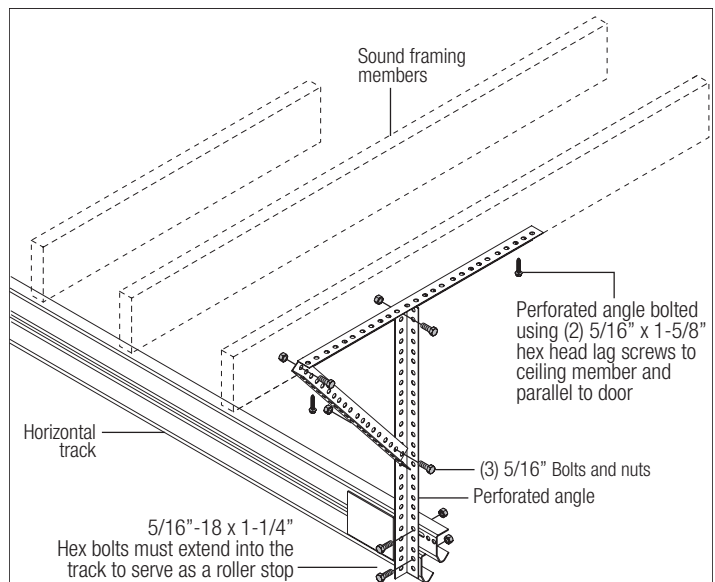
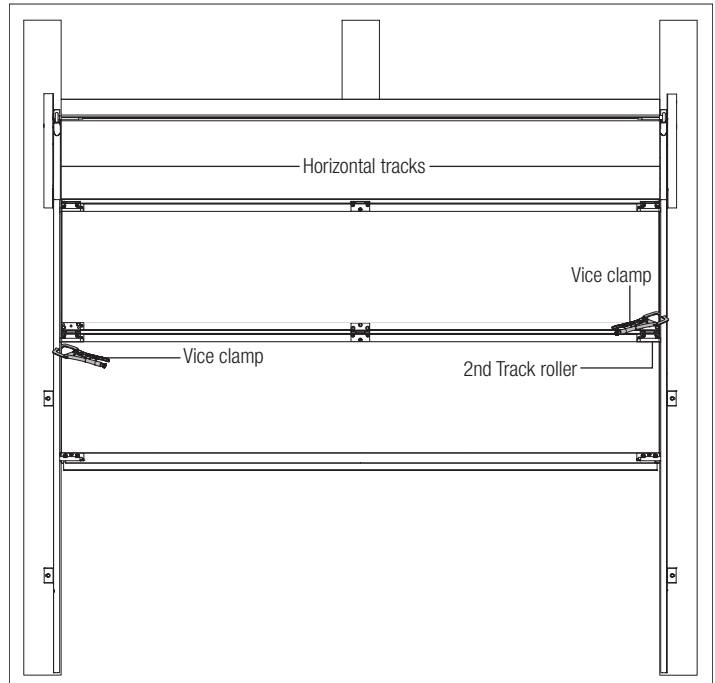
NOTE: An unbalanced door such as this can cause garage door opener operation problems.



If door still does not balance correctly, contact a qualified door agency. If the door still does not operate easily, lower the door into the closed position, UNWIND THE SPRING(S) FULLY (Reference the insert "Removing The Old Door/Preparing The Opening" section on torsion spring removal), and recheck the following the items:

- 1.) Check the door for level.
- 2.) Check the torsion shaft for level.
- 3.) Check the track spacing.
- 4.) Check the counterbalance lift cables for equal tension.
- 5.) Check the track for potential obstruction of the track rollers.
- 6.) Clamp locking pliers onto track and rewind springs.

IMPORTANT: If door still does not operate properly, then contact a trained door system technician.



25

Rear Back Hangs

Tools: Ratchet wrench, 1/2" Socket, 1/2" Wrench, (2) Vice clamps, Tape measure, Level, Hammer, Step Ladder

IMPORTANT: HOLD THE DOOR DOWN TO PREVENT IT FROM RISING UNEXPECTEDLY IN THE EVENT THE SPRING(S) WAS OVER-WOUND AND CAUTIOUSLY REMOVE VICE CLAMPS FROM VERTICAL TRACKS.

Raise the door until the top section and half of the next section are in the horizontal track radius. Do not raise door any further since rear of horizontal tracks are not yet supported.

WARNING

RAISING DOOR FURTHER CAN RESULT IN DOOR FALLING AND CAUSE SEVERE OR FATAL INJURY.

Clamp a pair of vice clamps onto the vertical tracks just above the second track roller on one side, and just below the second track roller on the other side. This will prevent the door from raising or lowering while installing the rear back hangs.

Using perforated angle (may not be supplied), (2) 5/16" x 1-5/8" hex head lag screws and (3) 5/16" bolts with nuts (may not be supplied), fabricate rear back hangs for the horizontal tracks. Attach the horizontal tracks to the rear back hangs with 5/16"-18 x 1 hex bolts and nuts (may not be supplied). Horizontal tracks must be level and parallel with door within 3/4" to 7/8" maximum of door edge.

NOTE: If an iDrive® opener is installed, position horizontal tracks one hole above level when securing it to the rear back hangs.

WARNING

KEEP HORIZONTAL TRACKS PARALLEL AND WITHIN 3/4" TO 7/8" MAXIMUM OF DOOR EDGE, OTHERWISE DOOR COULD FALL, RESULTING IN SEVERE OR FATAL INJURY.

IMPORTANT: DO NOT SUPPORT THE WEIGHT OF THE DOOR ON ANY PART OF THE REAR BACK HANGS THAT CANTILEVERS 4" OR MORE BEYOND A SOUND FRAMING MEMBER.

NOTE: If rear back hangs are to be installed over drywall, use (2) 5/16" x 2" hex head lag screws and make sure lag screws engage into solid structural lumber.

NOTE: 26" angle must be attached to sound framing members and **nails should not be used.**

Now, permanently attach the weatherstrips on both door jambs and header. The weatherstrips were temporarily attached in Preparing the Opening, in the pre-installation section of this manual.

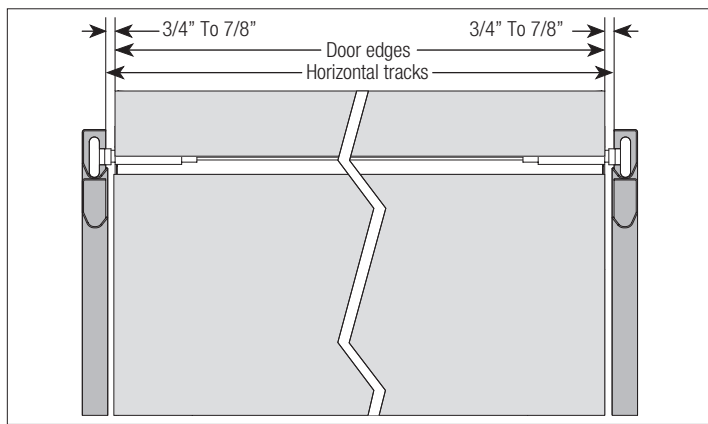
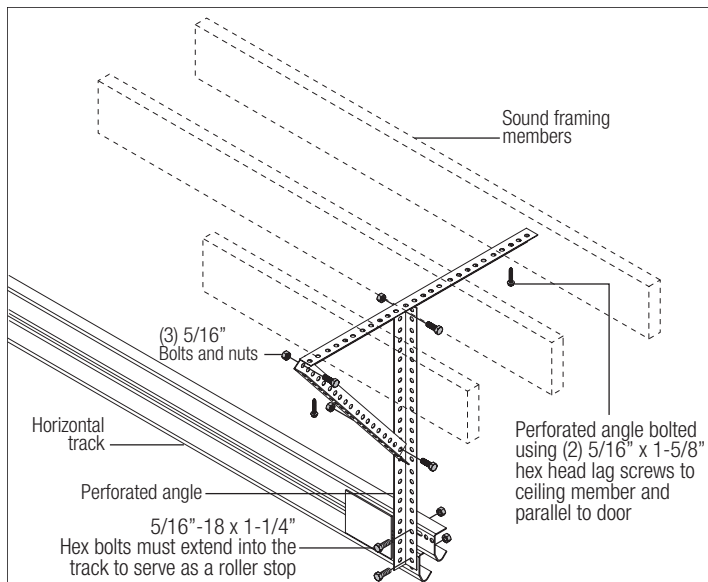
NOTE: When permanently attaching the weatherstrips to the jambs, avoid pushing the weatherstrips too tightly against the face of the door.

WARNING

PRIOR TO WINDING OR MAKING ADJUSTMENTS TO THE SPRINGS, ENSURE YOU'RE WINDING IN THE PROPER DIRECTION AS STATED IN THE INSTALLATION INSTRUCTIONS. OTHERWISE THE SPRING FITTINGS MAY RELEASE FROM SPRING IF NOT WOUND IN THE PROPER DIRECTION AND COULD RESULT IN SEVERE OR FATAL INJURY.

Now, lift door and check its balance. Adjustments to the required number of spring turns stated may be necessary. If door rises off floor under spring tension alone, reduce spring tension until door rests on the floor. If the door is hard to raise or drifts down on its own, add spring tension. A poorly balanced door can cause garage door operator operation problems.

To adjust spring tension, fully close door. Apply vice grips to track above third track roller. Insert a winding rod into the winding cone. On single spring doors, counterbalance lift cable tension must be maintained by placing vice grips on torsion shaft before loosening set screws in the winding cone. Push downward on the winding rod while carefully loosening the set screws in the winding cone. BE PREPARED TO SUPPORT THE FULL FORCE OF THE TORSION SPRING ONCE THE SET SCREWS ARE LOOSE. Carefully adjust spring tension 1/4 turn. Retighten both set screws in the winding cone and repeat for the other side. Recheck door balance DO NOT ADJUST MORE THAN 1/2 TURN FROM THE RECOMMENDED NUMBER OF TURNS.

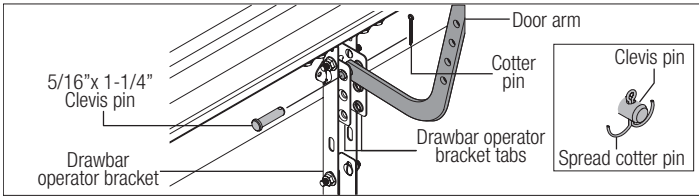


Optional Installation

Door Arm Hookup

Tools: Needle nose pliers

Align hole in the door arm with holes in drawbar operator bracket tabs, as shown. Insert 5/16" x 1-1/4" clevis pin, making sure hole in clevis pin is outside of second tab of drawbar operator bracket. Insert hairpin cotter into clevis pin hole and spread hairpin cotter to secure assembly, as shown.

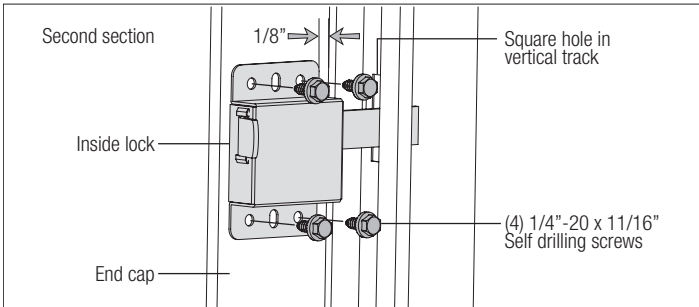


Inside Lock

Tools: Power drill, 7/16" Socket driver, Tape measure

Install the inside lock on the second section of the door. Secure the lock to the section with (4) 1/4"-20 x 11/16" self drilling screws. Square the lock assembly with the door section, and align with the square hole in the vertical track. The inside lock should be spaced approximately 1/8" away from the section edge.

IMPORTANT: INSIDE LOCK(S) MUST BE REMOVED OR MADE INOPERATIVE IN THE UNLOCKED POSITION IF AN OPERATOR IS INSTALLED ON THIS DOOR.



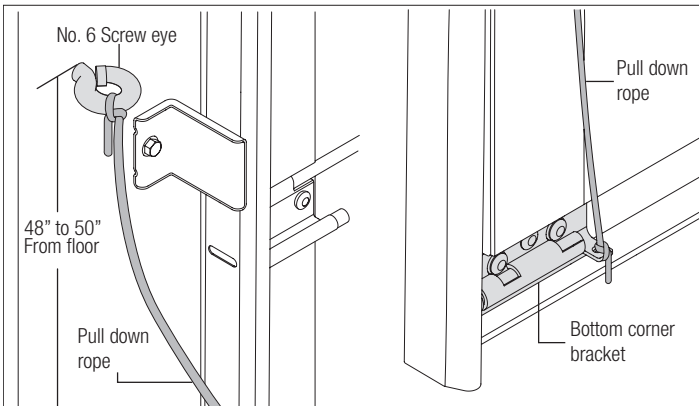
Pull Down Rope

Tools: Power drill, 1/8" Drill bit, Tape measure

⚠ WARNING

DO NOT INSTALL PULL DOWN ROPE ON DOORS WITH OPERATORS. CHILDREN MAY BECOME ENTANGLED IN THE ROPE CAUSING SEVERE OR FATAL INJURY.

Measure and mark the jamb approximately 48" to 50" (1220 to 1270 mm) from floor on the right or left side of jamb. Drill 1/8" pilot hole for no. 6 screw eye. Tie the pull down rope to the no. 6 screw eye and to the bottom corner bracket, as shown.



Cleaning Your Garage Door

IMPORTANT: DO NOT USE A PRESSURE WASHER ON YOUR GARAGE DOOR!

While factory-applied finishes on garage doors are durable, it is desirable to clean them on a routine basis. Some discoloration of the finish may occur when a door has been exposed to dirt-laden atmosphere for a period of time. Slight chalking may also occur as a result of direct exposure to sunlight.

Cleaning the door will generally restore the appearance of the finish. To maintain an aesthetically pleasing finish of the garage door, a periodic washing of the garage door is recommended.

THE FOLLOWING CLEANING SOLUTION IS RECOMMENDED:

A mild detergent solution consisting of one cup detergent (with less than 0.5% phosphate) dissolved into five gallons of warm water will aid in the removal of most dirt.

NOTE: The use of detergents containing greater than 0.5% phosphate is not recommended for use in general cleaning of garage doors.

NOTE: Be sure to clean behind weatherstrips on both sides and top of door.

CAUTION: NEVER MIX CLEANSERS OR DETERGENTS WITH BLEACH.

GLASS CLEANING INSTRUCTIONS

Clean with a mild detergent solution (same as above) and a soft cloth. After cleaning, rinse thoroughly.

ACRYLIC CLEANING INSTRUCTIONS

Clean acrylic glazing with nonabrasive soap or detergent and plenty of water. Use your bare hands to feel and dislodge any caked on particles. A soft, grit-free cloth, sponge or chamois may be used to wipe the surface. Do not use hard or rough cloths that will scratch the acrylic glazing. Dry glazing with a clean damp chamois.

NOTE: Do not use any window cleaning fluids, scouring compounds, gritty cloths or solvent-based cleaners of any kind.

Painting Your Garage Door

Painting Instructions For Steel and Wood Doors.

Steel (Surface Preparation for Painting)

Wax on the surface must be removed or paint peeling/flaking will result. To remove this wax, it will be necessary to lightly scuff the surface with a fine steel wool pad, saturated with soapy water. A final wipe and rinse should be done with clean water only, to remove any loose particles and any soapy film residue.

Surface scratches, which have not exposed the metal substrate, can be lightly buffed or sanded with 0000 steel wool or No. 400 sand paper to create a smoother surface. Care must be taken to not expose the substrate under the paint. Once the substrate is exposed, the likelihood for rusting is greatly increased.

If substrate is exposed, it must be treated to prevent rust from forming. Sand the exposed area lightly and paint with a high quality metal primer, specifically intended for galvanized surfaces, to protect the area from corrosion. Follow the drying time on primer can label before applying topcoat. The surface of the factory-applied finish, that is being painted, must not be too smooth, or the paint will not adhere to it. It is advisable to test in an inconspicuous area, to evaluate adhesion. If poor adhesion is observed, surface preparation for painting the factory-applied finish, must be repeated until desired results are achieved. Again, care must be taken to not expose the substrate under the paint.

Steel (Painting)

After surface has been properly prepared, it must be allowed to dry thoroughly, then coated immediately with a premium quality latex house paint. Follow paint label directions explicitly. Oil base or solvent base paints are not recommended. Please note that if substrate is exposed and not properly primed, painting with latex paint may cause accelerated rusting of the steel in the exposed area.

NOTES:

1. Repainting of finish painted steel doors cannot be warranted, as this condition is totally beyond the door manufacturer's control.
2. Consult a professional coatings contractor if in doubt about any of the above directions.
3. Follow directions explicitly on the paint container labels for proper applications of coatings and disposal of containers. Pay particular attention to acceptable weather and temperature conditions in which to paint.

Wood (Preparation and Painting)

These instructions apply to all Wood Doors produced and sold by Wayne-Dalton. The exterior surfaces, as well as all edges must be properly painted and maintained if satisfactory performance is to be achieved. The purpose for painting is to both protect and beautify the substrates. These requirements for finishing are intended to achieve both functions for reasonable service life of wood doors. Wood doors must be completely finished prior to installation, to ensure that the interior and exterior surfaces, as well as all edges of the doors are properly protected against moisture or other contaminants. Wood doors, in a non-finished condition, must not be transported or stored where the wood surfaces can be exposed to moisture or other contaminants.

Wood (Surface Preparation)

All surfaces must be clean, free of dust and dirt and any other contamination.

Wood (Painting)

Using painter's tape, tape off all metal surfaces. A premium quality latex house based finish paint is recommended for use over the factory latex based primer

Painting the wood surfaces with at least 2 coats of finish paint over the primer. Follow paint manufacturer's label directions completely for all coatings. Once finished, remove painter's tape and touch up where necessary.

Wood (Maintenance and Refinishing)

Yearly inspection of all the wood surfaces of the garage door(s) will reveal the extent of weathering and the need for refinishing. When the finish becomes eroded or thin, clean and prime the areas of deterioration. Follow up with a complete refinishing of the door(s), according to the above directions, as well as the manufacturer's label directions. Protecting the door(s) from prolonged exposure to moisture and sunlight is vital in extending the service life of your garage door(s).

Operation and Maintenance

OPERATING YOUR GARAGE DOOR...

Before you begin, read all warning labels affixed to the door and the installation instructions and owner's manual. When correctly installed, your Wayne-Dalton door will operate smoothly. Always operate your door with controlled movements. Do not slam your door or throw your door into the open position, this may cause damage to the door or its components. If your door has an electric opener, refer to the owner's manual to disconnect the opener before performing manual door operation below.

MANUAL DOOR OPERATION:

For additional information on manual garage door operations go to www.dasma.com and reference TDS 165.

IMPORTANT: DO NOT PLACE FINGERS OR HANDS INTO SECTION JOINTS WHEN OPENING AND/OR CLOSING A DOOR. ALWAYS USE LIFT HANDLES/ SUITABLE GRIPPING POINTS WHEN OPERATING THE DOOR MANUALLY.

OPENING A DOOR: Make sure the lock(s) are in the unlocked position. Lift the door by using the lift handles/ suitable gripping points only. Door should open with little resistance.

CLOSING A DOOR: From inside the garage, pull door downward using lift handles/ gripping point only or a high friction area only. If you are unable to reach the lift handles/ suitable gripping points only, use pull rope affixed to the side of door. Door should close completely with little resistance.

USING AN ELECTRIC OPENER:

IMPORTANT: PULL ROPES MUST BE REMOVED AND LOCKS MUST BE REMOVED OR MADE INOPERATIVE IN THE UNLOCKED POSITION.

When connecting a trolley type garage door opener to this door, an opener and/or trolley bracket must be securely attached to the top section of the door, along with any u-bars provided with the door. Always use the opener and/or trolley bracket supplied with the door. To avoid possible damage to your door, Wayne-Dalton recommends reinforcing the top section on models 8000, 8100, 8200 and 9100 doors with a u-bar (may or may not be supplied). The installation of the opener must be according to manufacturer's instructions and force settings must be adjusted properly. Refer to the owner's manual supplied with your electric opener for complete details on installation, operation, maintenance and testing of the opener.

MAINTAINING YOUR GARAGE DOOR...

Before you begin, read all warning labels affixed to the door and the installation instructions and owner's manual. Perform routine maintenance steps once a month, and have the door professionally inspected once a year. Review your Installation Instructions and Owner's Manual for the garage door. These instructions are available at no charge from Wayne-Dalton, A Division Of Overhead Door Corporation, P.O. Box 67, Mt. Hope, OH., 44660, or online at www.Wayne-Dalton.com. For additional information on garage door/opener maintenance go to www.dasma.com and reference TDS 151, 167 and 179.

MONTHLY INSPECTIONS:

1. Visual Inspection: Closely inspect jambs, header and mounting surface. Any wood found not to be structurally sound must be replaced. Inspect the springs, cables, rollers, pulleys, back hangs and other door hardware for signs of worn or broken parts. Tighten any loose screws and/or bolts. Check exterior surface of the door sections for any minor cracks. Verify door has not shifted right and/or left in the opening. If you suspect problems, have a trained door system technician make the repairs.

WARNING

GARAGE DOOR SPRINGS, CABLES, BRACKETS, AND OTHER HARDWARE ATTACHED TO THE SPRINGS ARE UNDER EXTREME TENSION, AND IF HANDLED IMPROPERLY, CAN CAUSE SEVERE OR FATAL INJURY. ONLY A TRAINED DOOR SYSTEMS TECHNICIAN SHOULD ADJUST THEM, BY CAREFULLY FOLLOWING THE MANUFACTURER'S INSTRUCTIONS.

WARNING

NEVER REMOVE, ADJUST, OR LOOSEN THE BOLTS, SCREWS AND/OR LAG SCREWS ON THE COUNTERBALANCE (END OR CENTER BEARING BRACKETS) SYSTEM OR BOTTOM BRACKETS OF THE DOOR. THESE BRACKETS ARE CONNECTED TO THE SPRING(S) AND ARE UNDER EXTREME TENSION. TO AVOID POSSIBLE SEVERE OR FATAL INJURY, HAVE ANY SUCH WORK PERFORMED BY A TRAINED DOOR SYSTEMS TECHNICIAN USING PROPER TOOLS AND INSTRUCTIONS.

TORQUEMASTER® PLUS SPRINGS: Pawl knob(s) (located on the TorqueMaster® end brackets above the door) should be engaged to prevent the door from rapidly descending in case of spring failure or forceful manual operation.

TORSION SPRINGS: The torsion springs (located above the door) should only be adjusted by a trained door systems technician. DO NOT attempt to repair or adjust torsion springs yourself.

EXTENSION SPRINGS: A restraining cable or other device should be installed on the extension spring (located above the horizontal tracks) to help contain the spring if it breaks.

2. DOOR BALANCE: Periodically test the balance of your door. If you have a garage door opener, use the release mechanism so you can operate the door by hand when doing this test. Start with the door in the fully closed position. Lift the door to check its balance. Adjust Torquemaster® or Extension spring(s), if door lifts by itself (hard to pull down) or if door is difficult to lift (easy to pull down). DO NOT attempt to repair or adjust Torsion Springs yourself. To adjust Torquemaster® or Extension spring(s), refer to your installation instructions and owner's manual. If in question about any of the procedures, do not perform the work. Instead, have it adjusted by a trained door systems technician.

3. LUBRICATION: The door should open and close smoothly. Ensure the door rollers are rotating freely when opening and closing the door. If rollers do not rotate freely, clean the door tracks, removing dirt and any foreign substances. Clean and lubricate (use a non-silicon based lubricant) hinges, steel rollers and bearings. DO NOT lubricate plastic idler bearings, nylon rollers, door track. DO NOT oil a cylinder lock, if actuation is difficult use a graphite dust to lubricate.

Lifetime Limited Warranty Model 6100

Subject to the terms and conditions contained in this Lifetime Limited Warranty, Wayne-Dalton ("Manufacturer") warrants the steel sections of the door, which is described at the top of this page, **for as long as you own the door** against:

- i) The door becoming inoperable due to rust-through of the steel skin from the core of the door section, due to cracking, splitting, or other deterioration of the steel skin, or due to structural failure caused by separation or degradation of the foam insulation.
- ii) Peeling of the original paint on the door as a result of a defect in the original paint or in the application of the original paint coating, in cases where the door sections and the original paint: (a) have not been subjected to adverse atmospheric conditions or contaminants (such as salt water or other marine environment, or to toxic or abrasive substances, including those in the air); (b) have been maintained in compliance with Manufacturer's recommendations; and (c) have not been subject to physical abrasion, impacted by a hard object, or punctured (including without limitation "paint rub" occurring in metal to metal contact and movement).

The Manufacturer warrants the factory applied wood overlay of the above-described door, against defects in material and workmanship for a period of **ONE (1) YEAR** from the date of installation, provided all exterior surfaces and edges of the wood overlay are properly painted according to Wayne-Dalton's Maintenance and Painting Instructions found in your Installations Instructions and Owner's Manual. Bowing, checking and/ or cracking of the door overlay components is not considered a defect, but is an uncontrollable characteristic of wood.

The Manufacturer warrants the garage door hardware (except springs) and the tracks of the above-described door, **for as long as you own the door**, against defects in material and workmanship, subject to all the terms and conditions below.

The Manufacturer warrants those component parts of the door not covered by the preceding provisions of this Lifetime Limited Warranty against defects in material and workmanship for a period of **ONE (1) YEAR** from the date of installation.

The Manufacturer warrants the factory-applied finish and the factory attached Decatrim against fading and cosmetic changes from the time of installation for **TWO (2) YEARS**. If the sectional steel portion of door is re-stained or re-painted, the **TWO (2) YEARS** warranty for the factory-applied finish is void. The Model 6100 factory attached Decatrim is warranted against warping, peeling, chalking, or delamination from the time of installation for **TWO (2) YEARS**.

After a period of **TWENTY (20) YEARS**, from time of installation, replacement of Lifetime Limited Warranty materials will be pro-rated at 50 per cent of Manufacturer's published list pricing at time of claim, and you must pay this amount.

This Limited Warranty is extended only to the person who purchased the product and continues to own the premises (where the door is installed) as his/her primary residence ("Buyer"). This Limited Warranty does not apply to residences other than primary, or to commercial or industrial installations, or to installations on rental property (even when used by a tenant as a residence). This Limited Warranty is not transferable to any other person (even when the premises is sold), nor does it extend benefits to any other person. As a result this Limited Warranty does NOT apply to any person who purchases the product from someone other than an authorized Wayne-Dalton dealer or distributor.

The Manufacturer will not be responsible for any damage attributable to improper storage, improper installation, or any alteration of the door or its components, abuse, damage from corrosive fumes or substances, salt spray or saltwater air, fire, Acts of God, failure to properly maintain the door, or attempt to use the door, its components or related products for other than its intended purpose and its customary usage. This Limited Warranty does not cover ordinary wear. This Limited Warranty will be voided if the original finish is painted over, unless Manufacturer's preparation and painting instructions are followed explicitly. This Limited Warranty will be voided if any holes are drilled into the door, other than those specified by the Manufacturer.

THIS LIMITED WARRANTY COVERS A CONSUMER PRODUCT AS DEFINED BY THE MAGNUSON-MOSS ACT. NO WARRANTIES, EXPRESS OR IMPLIED (INCLUDING BUT NOT LIMITED TO THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE) WILL EXTEND BEYOND THE TIME PERIOD SET FORTH IN UNDERSCORED BOLD FACE TYPE IN THIS LIMITED WARRANTY, ABOVE.

- Some States do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

Any claim under this Limited Warranty must be made in writing, within the applicable warranty period, to the dealer from which the product was purchased. Unless the dealer is no longer in business, a written claim to the Manufacturer will be the same as if no claim had been made at all.

At the Manufacturer's option, a service representative may inspect the product on site, or Buyer may be required to return the product to the Manufacturer at Buyer's expense. Buyer agrees to cooperate with any representative of the Manufacturer and to give such representative full access to the product with the claimed defect and full access to the location of its installation.

If the Manufacturer determines that the claim is valid under the terms of this Limited Warranty, the Manufacturer will repair or replace the defective product. The decision about the manner in which the defect will be remedied will be at the discretion of the Manufacturer, subject to applicable law. **THE REMEDY WILL COVER ONLY MATERIAL. THIS LIMITED WARRANTY DOES NOT COVER OTHER CHARGES, SUCH AS FIELD SERVICE LABOR FOR REMOVAL, INSTALLATION, PAINTING, SHIPPING, ETC.**

Any repairs or replacements arranged by Manufacturer will be covered by (and subject to) the terms, conditions, limitations and exceptions of this Limited Warranty; provided, however, that the installation date for the repaired or replaced product will be deemed to be the date the original product was installed, and this Limited Warranty will expire at the same time as if there had been no defect. If a claim under this Limited Warranty is resolved in a manner other than described in the immediately preceding paragraph, then neither this Limited Warranty nor any other warranty from the Manufacturer will cover the repaired or replaced portion of the product.

THE REMEDIES FOR THE BUYER DESCRIBED IN THIS LIMITED WARRANTY ARE EXCLUSIVE and take the place of any other remedy. The liability of the Manufacturer, whether in contract or tort, under warranty, product liability, or otherwise, will not go beyond the Manufacturer's obligation to repair or replace, at its option, as described above. **THE MANUFACTURER WILL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES**, including (but not limited to) damage or loss of other property or equipment, personal injury, loss of profits or revenues, business or service interruptions, cost of capital, cost of purchase or replacement of other goods, or claims of third parties for any of the foregoing.

- Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

No employee, distributor, dealer, representative, or other person has the authority to modify any term or condition contained in this Limited Warranty or to grant any other warranty on behalf of or binding on the Manufacturer, and anyone's attempt to do so will be null and void.

Buyer should be prepared to verify the date of installation to the satisfaction of the Manufacturer.

The rights and obligations of the Manufacturer and Buyer under this Limited Warranty will be governed by the laws of the State of Ohio, USA, to the extent permitted by law.

Covered by one or more of the following Patents; 5,408,724; 5,409,051; 5,419,010; 5,495,640; 5,522,446; 5,562,141; 5,566,740; 5,568,672; 5,718,533; 6,019,269; 6,089,304; 6,644,378; 6,374,567; 6,561,256; 6,527,037; 6,640,872; 6,672,362; 6,725,898; 6,843,300; 6,915,573; 6,951,237; 7,014,386; 7,036,548; 7,059,380; 7,121,317; 7,128,123; 7,134,471; 7,134,472; 7,219,392; 7,254,868. Canadian: 2,384,936; 2,477,445; 2,495,175; 2,507,590; 2,530,701; 2,530,74; 2, 2,532,824. Other US and Foreign Patents pending.

Please Do Not Return This Product To The Store

Contact your local Wayne-Dalton dealer. To find your local Wayne-Dalton dealer, refer to your local yellow pages business listings or go to the **Find a Dealer** section online at www.Wayne-Dalton.com

Thank you for your purchase.

AFTER INSTALLATION IS COMPLETE, FASTEN THIS MANUAL NEAR THE GARAGE DOOR.